Command and signalling devices

Product information





Introduction



Heinz and Philip Schmersal, managing directors of the Schmersal Group and Michael Mandel (I.), managing director of K.A. Schmersal GmbH & Co. KG

Safety in system - Protection for man and machine

Often, it is unavoidable that people have to intervene with the workings of a machine. When this is done the safety of the operator is imperative. This demands the responsibility of the machine operator, which is also required by the world's standards and guidelines for machine safety.

The Schmersal Group has concentrated for many years on safety at work with our products and solutions; today we can offer the industry the world's largest range of safety switchgear and systems for the protection of man and machine.

Under the guiding principle "Safety with system – protection for man and machine" we develop and produce products that carry the system concept and can be optimally integrated into the work processes. Because we are convinced that safety does not contradict higher productivity.

In our fields of activity we have a leading position due to our expertise, our innovative power and our comprehensive range of products. With this we follow a central theme: Together with you, we want to make the world safer. Talk to us – we look forward to working with you.

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History

Milestones 1945 – 2016







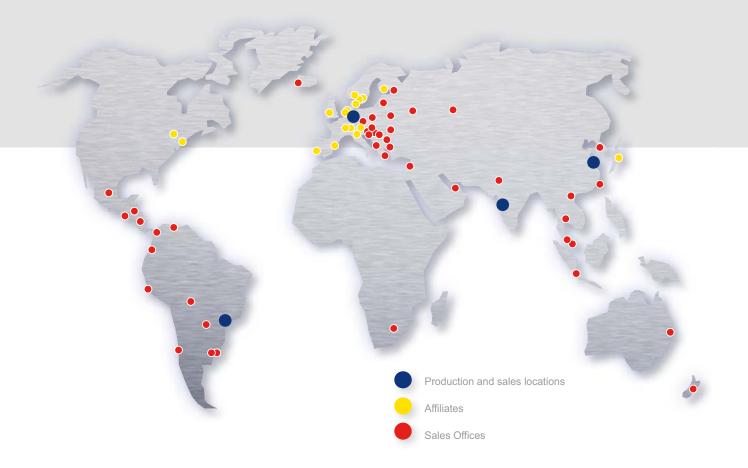
Schmersal Brazil 1974

Schmersal China 2013

Startup of the new central warehouse in 2013

1945	The brothers Kurt Andreas Schmersal and Ernst Schmersal form the company in Wuppertal.
1950s	The product portfolio is continuously expanded. Many switchgears are used in safety related applications such as in explosive areas.
1970s	Schmersal is one of the first companies to begin development and production of electronic proximity switches.
1974	ACE Schmersal is formed in Boituva, Brazil.
1982	Generational change: Heinz and Stefan Schmersal take over the company from their fathers.
1997	ELAN Schaltelemente GmbH & Co. KG based in Wettenberg is acquired.
1999	The production facility Schmersal Industrial Switchgear Co. Ltd (SISS) is formed in Shanghai, China.
2007	Philip Schmersal joins the third generation of the Schmersal Group.
2008	In October 2008 the Schmersal Group takes over Safety Control GmbH and its affiliate Protec GmbH in Mühldorf/Inn.
2013	Böhnke + Partner Steuerungssysteme GmbH is acquired. Schmersal India becomes a production facility. Startup of the new European central warehouse in Wuppertal.
2015	In 2015, the Schmersal Group celebrated its 70th anniversary . Michael Mandel is appointed Managing Director of K.A. Schmersal GmbH & Co. KG in April (Wuppertal/Wettenberg). Schmersal Böhnke+Partner move into a new production and office building in Bergisch Gladbach.
2016	The Schmersal Group is establishing its own business area for services under the name tec.nicum .

Schmersal worldwide



With its own affiliates in around 20 countries and capable sales and service partners in 30 more countries, the Schmersal Group has operations worldwide.

We started quite early with the internationalisation of sales, consultancy and production. This is also one of the reasons that we are a favoured global partner for machinery and plant construction and also an approved partner for many medium sized engineering companies with local presence. Wherever there are machines that work with Schmersal safety switches, the nearest branch or representative is not far away.

- Germany, Wuppertal
- Germany, Wettenberg
- Germany, Mühldorf
- Germany, Bergisch Gladbach
- Brazil, Boituva
- China, Shanghai
- India, Pune
- Belgium, Aarschot
- Denmark, Ballerup
- Finland, Helsinki
- France, Seyssins
- United Kingdom, Malvern, Worcestershire
- Italy, Borgosatollo
- Japan, Tokyo Canada, Brampton
- Netherlands, Harderwijk
- Norway, Oslo
- Austria, Vienna
- Portugal, Póvoa de Sta. Iria
- Sweden, Mölnlycke
- Switzerland, Arni
- Spain, Sant Cugat Sesgarriques
- USA, Tarrytown NY

- Argentina, **Buenos Aires**
- Australia, Brisbane
- Baltic States, Kaunas
- Bolivia, Santa Cruz de la Sierra
- Bulgaria, Ruse City
- Chile, Santiago
- Ecuador, Quito
- Greece, Athens
- Guatemala, Guatemala-City
- Indonesia, Jakarta
- Iceland, Reykjavik
- Israel. Petach Tikva
- Kazakhstan, Ayran
- Colombia, Medellín South Korea, Seoul
- Croatia, Zagreb
- Malaysia, Rawang
- Macedonia, Skopje
- Mexico, Mexico City
- New Zealand, Christchurch
- Pakistan, Islamabad
- Paraguay, Minga Guazú

- Peru, Lima
- Poland, Warsaw
- Romania, Sibiu
- Russia, Moscow
- Serbia, Belgrade
- Singapore, Singapore ■ Slovenia, Ljubljana
- South Africa, Johannesburg
- Taiwan, Taichung
- Thailand, Bangkok
- Czech Republic, Prague
- Turkey, Istanbul
- Ukraine, Kiev
- Hungary, Györ
- Uruguay, Montevideo
- United Arab Emirates, Sharjah
- Venezuela, Caracas
- Vietnam, Hanoi
- Belarus, Minsk

Schmersal Worldwide

Offices in Germany

Wuppertal



K.A. Schmersal GmbH & Co. KG

- Founded in 1945
- Around 700 employees

Focal points

- Headquarters of the Schmersal Group
- Development and manufacture of switchgears and switching systems for safety, automation and lift engineering
- Accredited test laboratory
- Central research and development
- Logistics centre for European markets

Wettenberg



K.A. Schmersal GmbH & Co. KG

- Founded in 1952 (1997)
- Around 180 employees

Focal points

 Development and manufacture of switchgears for operation and monitoring, safety-related relay modules and controls as well as switchgears for explosion protection

Mühldorf / Inn



Safety Control GmbH

- Founded in 1994 (2008)
- Around 30 employees

Focal points

 Development and manufacture of optical electronic components for safety and automation engineering

Bergisch Gladbach



Böhnke + Partner GmbH Steuerungssysteme

- Founded in 1991 (2013)
- Around 70 employees

Focal points

 Development and manufacture of components, controls and remote diagnostic systems for the lift industry

Schmersal Worldwide

International Offices

Boituva / Brazil



ACE Schmersal

- Founded in 1974
- Around 400 employees

Focal points

- Manufacture of electromechanical and electronic switchgears
- Customer-specific control systems for the North and South American market

Shanghai / China



Schmersal Industrial Switchgear Co. Ltd

- Founded in 1999
- Around 165 employees

Focal points

 Development and manufacture of switchgears for safety, automation and lift engineering for the Asian market

Pune / India



Schmersal India Private Limited

- Founded in 2013
- Around 60 employees

Focal points

 Development and manufacture of switchgears for safety, automation and lift engineering for the Indian market

Command and signalling devices

Description

Command and signalling devices

Command and signalling devices makes communication possible between human beings and machines. People expect high levels of reliability from them. Intuitive operation is desirable not just from an ergonomic point of view, but also with regards to safety at work.

The type of machine and the environmental conditions mean that the demands made of command and signalling devices are very different. Consequently, there are a wide range of different construction forms. In addition to classic command devices and indicator lights for installation on operator panels, pull-wire switches, foot switches, cross-switches and buttons as well as two-hand controls and enabling devices, for example are in common use.

As an all-rounder in the field of HMI components and systems, the Schmersal Group offers a range of products for (virtually) all areas of application. These include command and signalling device series that have been developed for dedicated use in hygiene-sensitive areas (Series N) as well as for extremely harsh ambient conditions (Series R).

All our ranges are distinguished by their very high levels of quality and their long service lives. They are of modular structure, which means you can adapt them in an optimum way to meet the exact requirements of your own individual application.

With contact systems too, users have different choices (see Page 72: Contact and lighting elements). Apart from this, assembly housings are available for all four series. If desired, command and signalling devices are supplied pre-assembled or ready-to-connect to operating systems with housings (see Page 90: Enclosure for surface mounting).









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	"E" program	"N" program	"R" program	"A" program		
Area of Application	Applications under difficult operating conditions	Food, hygiene and outdoor applications	Heavy-duty applications	Industrial applications		
Emergency-Stop push buttons	Page 12	Page 28	Page 44	Page 60		
Iluminated signal	Page 14	Page 30	Page 46	Page 62		
Pushbutton	Page 16	Page 32	Page 48	Page 64		
lluminated pushbutton	Page 16	Page 32	Page 48	Page 64		
Mushroom head mpact button/ Emergency-stop oushbutton	Page 18	Page 34	Page 50	Page 66		
Selector switch/ outton	Page 20	Page 36	Page 52	Page 68		
Key-operated selector switch/	Page 22	_	Page 54	Page 70		
Step selector switch	Page 24	Page 40	Page 56			
Potentiometer drive	Page 24	Page 40	Page 56	_		
Main switches	_	Page 38	_	_		

Command and signalling devices

E program

Area of application

The Series E command and signalling devices for 22.3 mm and 30 mm installation boreholes have been developed as universal operator input and display elements for all mechanical engineering, plant construction and automotive applications. They are generally integrated in the control panels or enclosures of machines and are in use all over the world.

The separate N and R product portfolios are available for applications that make particular demands of either hygiene or the toughness of the command and signalling devices.

Design and way of functioning

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The command and signalling devices of Series E are each designed with an operating button and an EF contact system. Both parts are simply joined by catch springs. This principle ensures fast assembly on the front panel of the control panel and a permanent connection between the head and the contact system. When doing this, the modular principle of this range makes it possible to increase flexibility and to adapt the Human Machine Interface to individual requirements in an optimum way.

The control heads of Series E are made from anodized aluminium, with the collars being glass. The seals on the front of the devices complies with protection class IP 67/65.

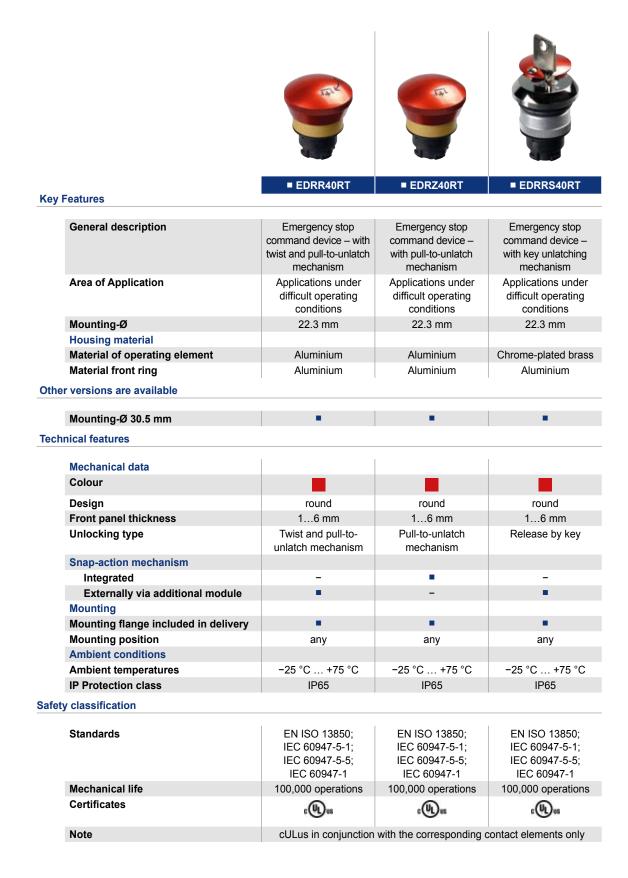
Users can choose between a vast range of different variants. The product portfolio includes amongst other things push buttons, mushroom head impact buttons, illuminated control push buttons and indicator lights, selector switches and selection buttons as well as key selector switches and key selection buttons.

In the E range, the mushroom head impact buttons are particularly important. They are used all over the world in mechanical engineering and plant construction and stand out due to their extremely robust design. On vibrating machines or with frequent shock loading, these EMERGENCY STOP buttons function reliably and thus increases the machines' productivity and extend their service lives. If the EMERGENCY STOP button fails, the safety system shuts down the machine, this happens extremely rarely with E and N range switchgears with an external snap-action mechanism.

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4	Mushroom head impact button/ Emergency-stop pushbutton	18
5	Key-operated selector switch/ button	22
6	Selector switch/key button	20
7	Illuminated pushbutton	16
8	Illuminated signal	14
9	Step selector switch	24
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11	Mounting flange EFM	77
12	Mounting flange EFMH	-
13	Short-stroke key element	-
14	Mounting flange ELM	77
15	Contact element EF	77
16	Spring element EFR	77
17	Securing plate	-
18	Position switches	-
19	Contact element EFK	-
20	Light terminal block ELDE	77
21	Light terminal block EL	77
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26	Plastic enclosure for surface mounting	90
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Emergency stop control devices





Emergency stop control devices

Туре	Unlocking	Snap-action mechanism	Α	В	С	Type designation	Material number
Pull-to-unlatch mechanism	Pull-to-unlatch	Integrated	29	22.3	20 5	EDRZ40 RT	101177107
	Integrated	29	30.5	38.5	EDRZ40VH RT	101182360	
Emergency stop command devices Twist and pull-to-unlatch mechanism Release by key (cover red)		External with		00.0	38.5	EDRR40 RT	101021009
			29	22.3	49	EDRR50 RT	101021015
	spring element EFR *	29	30.5	38.5	EDRR40VH RT	101024290	
				49	EDRR50VH RT	101024299	
	Release by key	, ,	29	22.3	37.5	EDRRS40 RT	101025432
	(cover red)			30.5	37.5	EDRRS40VH RT	101025435

^{*} Spring element EFR or EFR.EDRRS must be ordered separately!

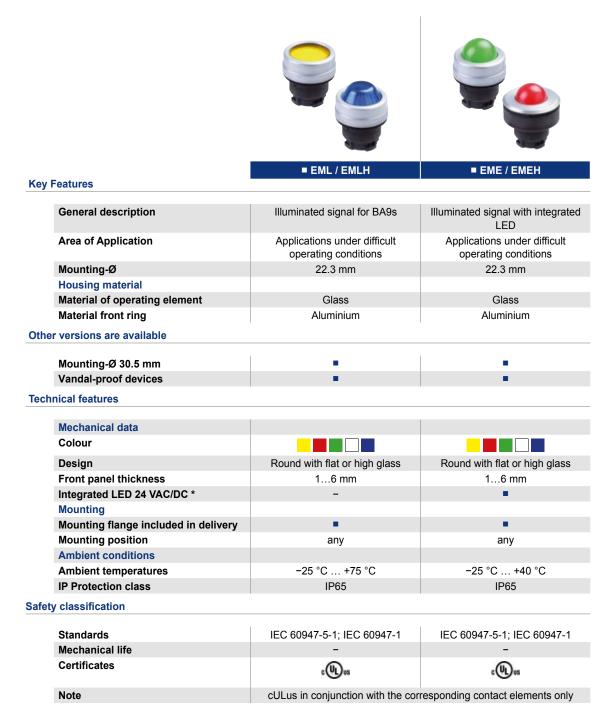
All dimensions in mm.

Key

A Height Height of command device in front of the front panel A Height
B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Illuminated signal



^{*} A voltage sensor, e.g. an ELE is also needed for driving. You can find the voltage sensors on page 72

Command and signalling devices – E program Illuminated signal

Туре	Illuminant	Collar	Α	В	С	Type designation
IIIIIminated sidnai		Flat collar	14	22.3	29.5	EML ①
	Without integrated		2.5	30.5	34.5	EML.V ①
	illuminant	High collar	20	22.3	29.5	EMLH ①
			2.5	30.5	34.5	EMLH.V ①
LED indicator light	With integrated illuminant	High collar	20	22.3	29.5	EME ①

① Abbreviations of colours: BK GB RD GN WH BL

You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

Key

A Height Height of command device in front of the front panel
B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



EML GN



EMLH RT

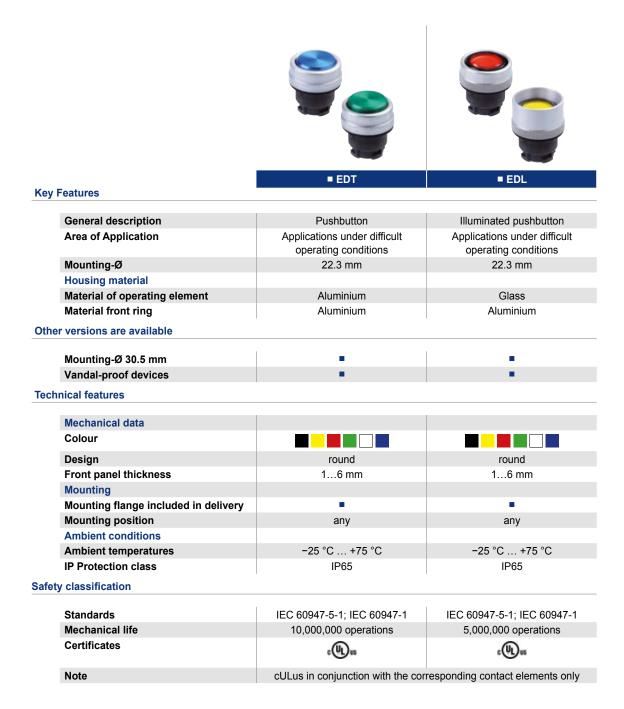


EME GB



EME.V BL

Pushbuttons and illuminated pushbuttons



Pushbuttons and illuminated pushbuttons

Туре	Description		Α	В	С	Type designation
		Standard	14	22.3	29.5	EDT ①
		2 mm-high key	16	22.3	29.5	EDT2 ①
	Standard	6 mm-high key	20	22.3	29.5	EDT6 ①
Pushbutton		6 mm edge to prevent unwanted activation	20	22.3	29.5	EDTH ①
-		Standard	14	22.3	29.5	EDM ①
	With membrane	6 mm edge to prevent unwanted activation	20	22.3	29.5	EDMH ①
	With latching	Standard	14	22.3	29.5	EDTR ①
Standard		Standard	14	22.3	29.5	EDL ①
	Standard	6 mm edge to prevent unwanted activation	20	22.3	29.5	EDLH ①
Illuminated pushbutton		Standard	14	22.3	29.5	EDLM ①
pushbutton	With membrane	6 mm edge to prevent unwanted activation	20	22.3	29.5	EDLMH ①
	With latching	Standard	14	22.3	29.5	EDLR ①

① Abbreviations of colours: BK GB RD GN WH BL

You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head







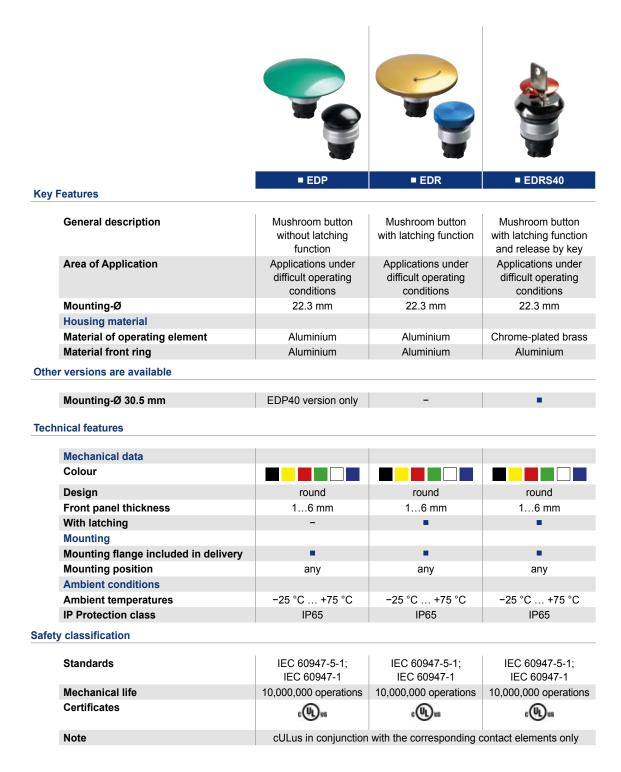


EDM RT EDT2 GB

EDT6.V GB

EDLMH BL EDL GN

Mushroom head impact button



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Mushroom head impact button

Туре	Description	Key	Α	В	С	Type designation	
			27.5	22.3	32	EDP ①	
		Mushroom shaped	27.5	22.3	37	EDP40 ①	
	Mushroom head impact button	Mushroom-shaped	27.5	22.3	55	EDP55 ①	
	m head		27.5	22.3	70	EDP70 ①	
Mushroom head impact button		Flat key	27.5	22.3	35	EDP35 ①	
impact batton	Mushroom button with latching function	Mushroom-shaped	29	22.3	38.5	EDR40 ①	
			27.5	22.3	70	EDR70 ①	
			Flat key	27.5	22.3	35	EDR35 ①
		Release by key	29	22.3	38	EDRS40 ①	

① Abbreviations of colours: BK GB RD GN WH BL

You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



EDP SW

EDP70 GN



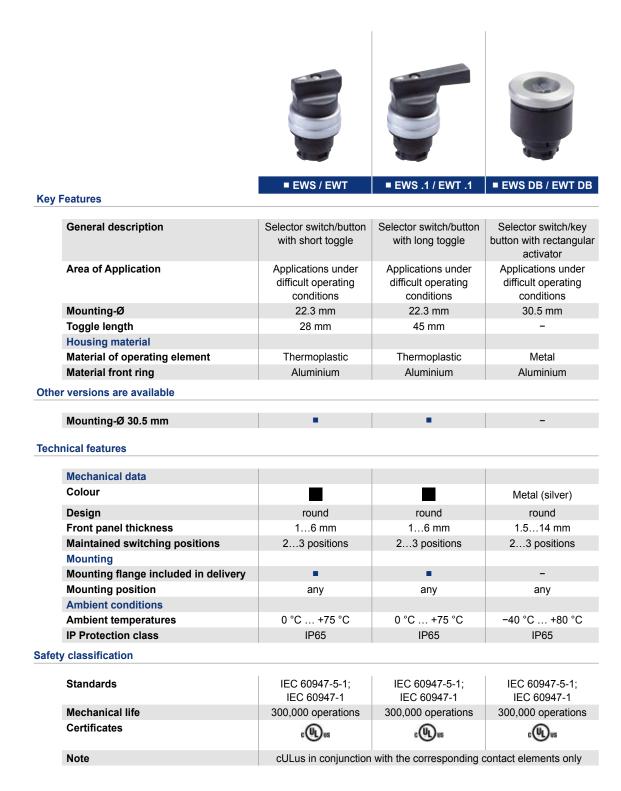




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EDR70 GB **EDRS40 RT**

Maintained selector switches and spring return selector switches



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Maintained selector switches and spring return selector switches

Туре	Maintained and momentary positions	Positions	Actuator	Α	В	С	Type designation
		70*	Short toggle	28	22.3	29.5	EWS21
	2 maintained maritime		Long toggle	20	22.3	29.5	EWS21.1
	2 maintained positions	70*	Rectangular		20.5	00	EWS21DB
Only stan south h			actuator	6	30.5	36	EWS21ÖBB
Selector switch		(\$ T.S.)	Short toggle	20	22.2	20.5	EWS32
			Long toggle	28	22.3	29.5	EWS32,1
	3 maintained positions	55° 55°	Rectangular	0	00.5	00	EWS32DB
			actuator	6	30.5	36	EWS32ÖBB
	1 momentary position and automatic return to the zero position	55*	Short toggle	00		00.5	EWT21
			Long toggle	28	22.3	29.5	EWT21.1
		55°	Rectangular	ar 6	00.5	36	EWT21DB
Only stan audital			actuator		30.5		EWT21ÖBB
Selector switch	1 momentary position	A 5 1 35 A	Short toggle	28	00.0	29.5	EWT32
			Long toggle		22.3		EWT32.1
	each to the right and left of the zero position	35* 35*	Rectangular		30.5		EWT32DB
			actuator	6	30.5	36	EWT32ÖBB
	Maintained position	55-135-	Short toggle	20	22.2	20.5	EWTS32
Maintained spring-return	to left and momentary position to right		Long toggle	28	22.3	29.5	EWTS32.1
rotary selector switch	Maintained position on	75 -8	Short toggle	6	20.5	36	EWTS321
	right and momentary position on left		Long toggle	6	30.5		EWTS321.1

① Toggle length:

If you want a long toggle, append a "1" to the type designation.

All dimensions in mm.

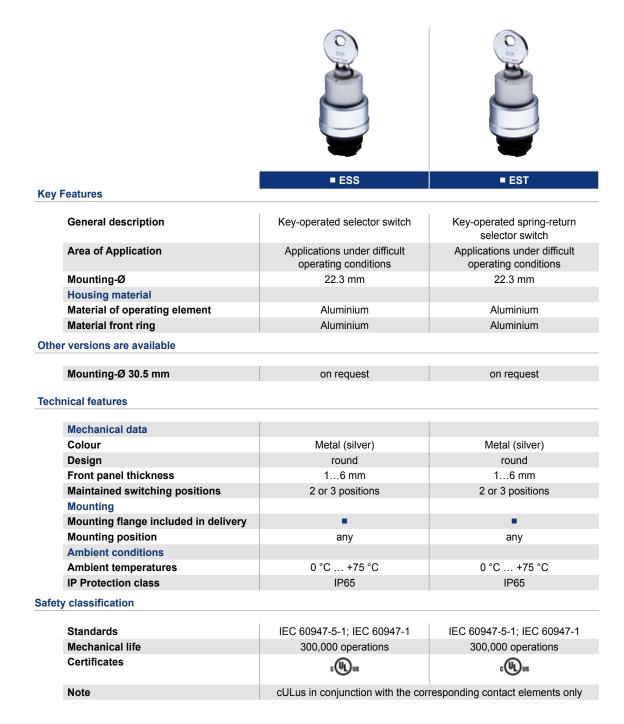
Key

A Height Height of command device in front of the front panel A Height Height of command device in front of the front pane
B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



Key selector switches, buttons and -touch contact switches





Key selector switches, buttons and -touch contact switches

Туре	Maintained and momentary positions	Key positions	Key-withdrawal position	Α	В	С	Type designation	
		90°	0				ESS21S1	
	2 maintained positions		I	33	22.3	29.5	ESS21S2	
Key-operated			O + I				ESS21S12	
selector			I				ESS32S1	
switch	2 maintained positions	\$.	0	33	22.3	29.5	ESS32S2	
	3 maintained positions	<u>+</u> -((1))- <u>+</u>	II	33	22.3	29.5	ESS32S3	
			I + O + II				ESS32S123	
xey- selector switch automatic return to position 2 momentary posit right and left with a	1 momentary position and automatic return to the zero position	(C)	0	33	22.3	29.5	EST21S1	
	2 momentary positions on the right and left with automatic return to the zero position		0	33	22.3	29.5	EST32S2	
Key-operated 35° actuating angle and maintained position 55° actuating angle pushbutton 35° actuating angle (zero position in middle, key position at top)		\$ 135	ı				ESTS32S1	
			0	00	20.5	24.5	ESTS32S2	
	actuating angle (zero position in middle,	actuating angle (zero position in middle,	\$ 1 8	0	33	30.5	34.5	ESTS321S2
			II				ESTS321S3	

All dimensions in mm.

Key

Height of command device in front of the front panel without key Installation diameter for the command device bood A Height

B Mounting-Ø

C Key Ø Width of command device head

Special devices





	■ EWSEK	■ EDAN6
v Features		

Key	Features	

General description	Step selector switch	Potentiometer drive
Area of Application	Applications under difficult operating conditions	Applications under difficult operating conditions
Mounting-Ø	22.3 mm	22.3 mm
Housing material		
Material of operating element	Thermoplastic	Thermoplastic
Material front ring	Aluminium	Aluminium

Other versions are available

Mounting-Ø 30.5 mm	on request	ļ
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Technical features

Electrical data		
Cam-operated switch	Kraus & Naimer Series CA10	-
Contacts	One NO contact per stage	-
Insulation voltage U _i	690V	-
Utilisation category AC-15	220 V240 V / 5 A, 380 V440 V / 4 A	-
Rated impulse withstand voltage. U _{imp}	6 kV	-
Rated continuous current I _{the}	20 A	-
Fuse rating	gG 25 A	-
Cable section:	max. 2 x 2.5 mm ² *	-
Mechanical data		
Colour		
Operating element		
Front ring	Silver	Silver
Front panel thickness	1 6 mm	1 6 mm
Maintained switching positions	3 12 positions	Infinite
Mounting		
Integrated mounting plate	•	•
Mounting position	any	any
Ambient conditions		
Ambient temperatures	0 °C +60 °C	0 °C +75 °C
IP protection class (device head)	IP65	IP65

Safety classification

Standards	IEC 60947-3 (VDE 0660 Part 107)	_
Mechanical life	Load-dependent	-
Certificates	(M) 88 (M) 2	-

^{*} Use copper conductors only

Special devices

Туре	Circuit diagram and connecting terminals	Switching angle	L	LE	A	В	С	Type designation
	³o o ⁵	60°	40.7	60	28	22.3	29.5	EWSE3K
	50 0 ⁷ 10 03	60°	40.7	60	28	22.3	29.5	EWSE4K
	50 09 10 03 03	60°	50.2	69.5	28	22.3	29.5	EWSE5K
	10 09 10 03 10 07	60°	50.2	69.5	28	22.3	29.5	EWSE6K
Cam switching design step switches	50 0 013 10 0 3 03 0 7	45°	59.7	78	28	22.3	29.5	EWSE7K
with latching mechanism, 1-pole no zero position	50 0 0 13 10 0 3 50 0 7	45°	59.7	78	28	22.3	29.5	EWSE8K
	50 0 0 0 21 10 0 0 3 0 0 7	30°	69.2	87.5	28	22.3	29.5	EWSE9K
	50 0 0 0 21 10 0 0 3 0 0 0 7	30°	69.2	87.5	28	22.3	29.5	EWSE10K
	9 13 17 21 10 0 3 0 3 0 7 19 0 5 11	30°	78.7	97	28	22.3	29.5	EWSE11K
	9 13 17 5 0 0 21 10 0 3 23 0 0 7	30°	78.7	97	28	22.3	29.5	EWSE12K
Туре	Description			LE	Α	В	С	Type designation
Potentiometer drive	for 6 mm shaft Ø, sha	aft length 30 4	10 mm	63	28	22.3	29.5	EDAN 6

All dimensions in mm.

Key

drive

Height of command device in front of the front panel Height В Installation diameter for the command device head Mounting-Ø

С Key Ø Width of command device head Length Length of step switch block

LE Installation depth Length between command device head and bottom edge of switch when mounted

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Command and signalling devices

N program

Area of application

Series N was originally developed for the specific requirements of food industry mechanical engineering. The command and signalling devices of the machines for this branch of industry must comply with strict hygiene requirements and be easy to clean.

Series N command and signalling devices meet the requirements of Protection class IP69K. This means that even when cleaned on a regular basis using high-pressure cleaners they have an outstanding long service life. They were designed on the basis of the general design concepts for hygienic construction of food processing machinery

(EN 1762-2). This means, for example, that the geometry of the devices has no sharp edges. Type examination carried out by the Meat Trade Association confirmed that the design of the "N" program was hygiene-appropriate.

In addition, the devices are clean room-approved and also due to their resistance to spray water, they are deployed in outdoor-applications, e.g on municipal vehicles and in car washes. Apart from this, they are tried and tested in extreme applications in food processing, e.g. fish filleting and packaging lines that are installed directly on trawlers.

Design and way of functioning

The N series is of modular structure too which means that machine tool builders always have available a wide selection of different command and signalling devices. The device heads each have one mounting flange that provides effective sealing in conjunction with a labyrinth seal. The EF contact system (see page 74) is used in exactly the same way as with the series E.

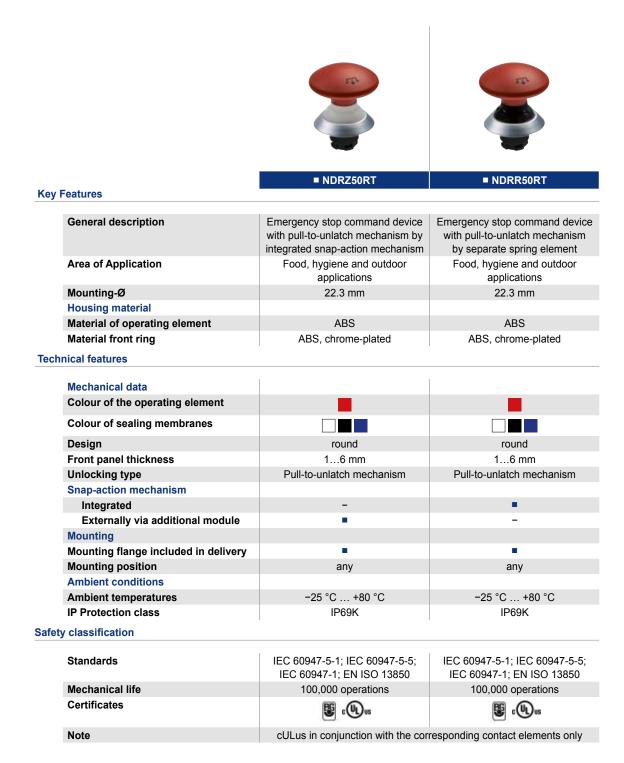
The N range is characterised by the short actuating stroke of the command devices and the high protection class even behind the front plate. This is a significant benefit in butchers' machines, for example, since condensation can form inside the machines.

The special features of the N range include main switches for up to 63 A. They allow design engineers to design the entire control unit of a (food) machine using just one range of products.

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7	Step selector switch	40
8	Potentiometer drive	40
9	Mounting flange EFM	89
10	Mounting flange EFMH	89
11	Short-stroke key element	-
12	Mounting flange ELM	76
13	Contact element EF	77
14	Spring element EFR	77
15	Securing plate	-
16	Position switches	-
17	Contact element EFK	77
18	Light terminal block ELDE	77
19	Light terminal block EL	77
20	Emergency stop label	86
21	Emergency stop protective collar	86
22	Identification label	86
23	Stainless steel enclosure for surface mounting	90
24	Adapter ring	88
25	Blanking plug	88



Emergency stop control devices





Emergency stop control devices

Туре	Unlocking	Snap-action mechanism	Bellows	Front ring	Α	В	С	Type designation	Material number
			white		45			NDRZ50RT	101177168
			black	silver				NDRZ50GR/RT	101177170
		Integrated	blue					NDRZ50BL/RT	103009270
		Integrated	white					NDRZ50RT-2905-1	103011890
_			black	yellow				NDRZ50GR/RT-2905-1	103011811
Emergency stop	Pull-to-unlatch		blue			00.0		NDRZ50BL/RT-2905-1	103011891
command	mechanism		white			22.3	50	NDRR50RT	101163587
device			black	silver				NDRR50GR/RT	101163594
	External with	blue					NDRR50BL/RT	103009269	
		spring element EFR *	white					NDRR50RT-2905-1	103013775
			black	yellow				NDRR50GR/RT-2905-1	103013777
			blue					NDRR50BL/RT-2905-1	103013778

^{*} Spring element EFR must be ordered separately.

Note: Front ring is yellow on devices with SPEZ 2905-1

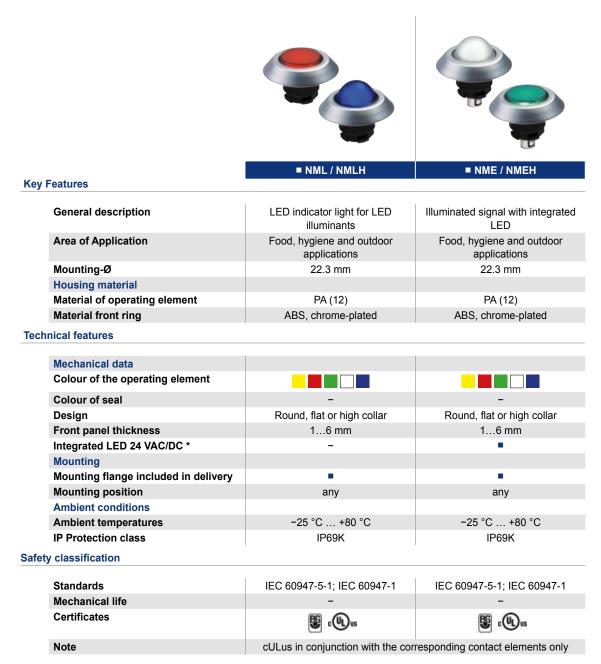
All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Illuminated signal



^{*} A voltage sensor, e.g. an ELE is also needed for driving. You can find the voltage sensors on page 72

Command and signalling devices - N program Illuminated signal

Туре	Description	Α	В	С	Type designation	
Illuminated signal	Without integrated	Flat collar	9	22.3	44.5	NML ①
	illuminant	High collar	17.4	22.3	44.5	NMLH ①
With integrated	With integrated	Flat collar	9	22.3	44.5	NMEF ①
LED indicator light	illuminant	High collar	17.4	22.3	44.5	NME ①



You append the abbreviations of the colours to the type designation.

For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

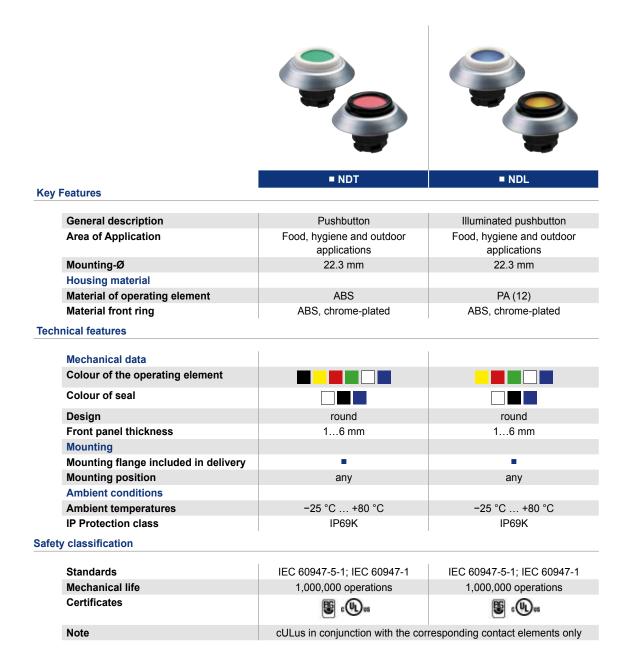
Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



Pushbuttons and illuminated pushbuttons



Pushbuttons and illuminated pushbuttons

Туре	Description	Description			С	Type designation
	Hygiene application	"White" bellows	11	22.3	44.5	NDT ①
Pushbutton	Outdoor usage	"Black" bellows	11	22.3	44.5	NDTGR ①
	Hygiene application	"Blue" bellows	11	22.3	44.5	NDTBL ①
Illuminated pushbutton	Hygiene application	"White" bellows	11	22.3	44.5	NDL ①
	Outdoor usage	"Black"bellows	11	22.3	44.5	NDLGR ①
	Hygiene application	"Blue" bellows	11	22.3	44.5	NDLBL ①

① Abbreviations of colours: BK GB RD GN WH BL GR

You append the abbreviations of the colours to the type designation.

For details of possible colour combinations, refer to the technical data on the previous page.

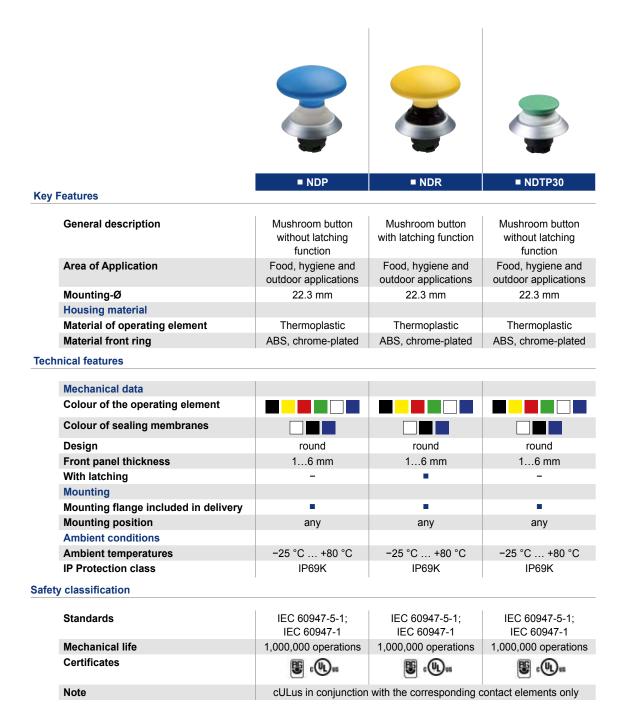
All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Mushroom head impact button



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Mushroom head impact button

Туре	Description		Α	В	С	Type designation
		"White" bellows	45	22.3	50	NDP50 ①
		Black "bellows"	45	22.3	50	NDP50GR ①
	\Mithaut lotabing	"Blue" bellows	45	22.3	50	NDP50BL ①
	Without latching	"White" bellows	20	22.3	30	NDTP30 ①
		Black "bellows"	20	22.3	30	NDTP30GR ①
		"Blue" bellows	20	22.3	30	NDTP30BL ①
	Without latching, illuminated	"White" bellows	20	22.3	30	NDLP30 ①
Mushroom head mpact button		Black "bellows"	20	22.3	30	NDLP30GR ①
input button		"Blue" bellows	20	22.3	30	NDLP30BL ①
	With integrated latching	"White" bellows	45	22.3	50	NDRZ50 ①
		Black "bellows"	45	22.3	50	NDRZ50GR ①
_	latering	"Blue" bellows	45	22.3	50	NDRZ50BL ①
		"White" bellows	45	22.3	50	NDRR50 ①
	With latching via spring element EFR*	Black "bellows"	45	22.3	50	NDRR50GR ①
	Spring dichicit Li it	"Blue" bellows	45	22.3	50	NDRR50BL ①

^{*} Spring element EFR must be ordered separately.

① Abbreviations of colours: BK GB RD GN WH BL GR
You append the abbreviations of the colours to the type designation.
For details of possible colour combinations, refer to the technical data on the previous page.

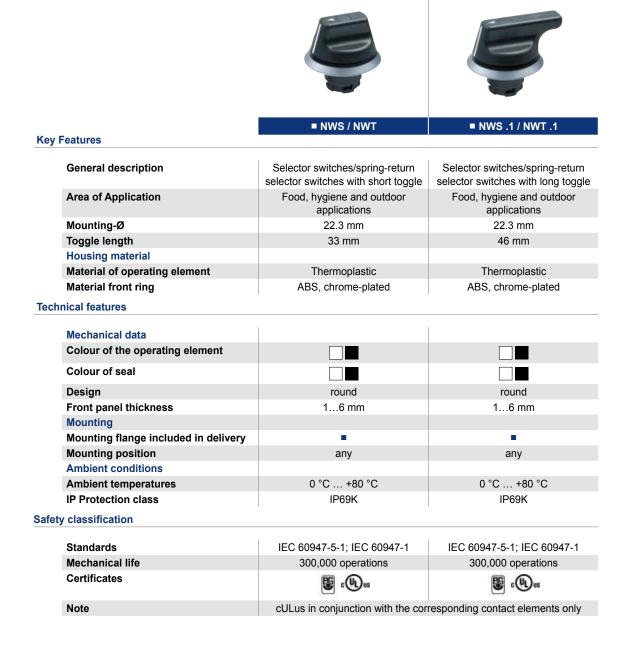
All dimensions in mm.

Key

A Height Height of command device in front of the front panel
B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Maintained selector switches and spring return selector switches





Maintained selector switches and spring return selector switches

Туре	Maintained and momentary positions	Positions	Actuator	Α	В	С	Type designation
Selector	2 maintained positions	70*	Short toggle	26	22.3	44.5	NWS21 ①
	2 maintained positions		Long toggle	26	22.3	44.5	NWS21.1 ①
switch		\$ T &.	Short toggle	26	22.3	44.5	NWS32 ①
	3 maintained positions		Long toggle	26	22.3	44.5	NWS32.1 ①
Selector switch	1 momentary position and automatic return to the zero position	55'	Short toggle	26	22.3	44.5	NWT21 ①
			Long toggle	26	22.3	44.5	NWT21.1 ①
	1 momentary position each to the right and left of the zero position	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	Short toggle	26	22.3	44.5	NWT32 ①
			Long toggle	26	22.3	44.5	NWT32.1 ①
	1 momentary position on the right and 2 maintained positions	\$55-1 35.	Short toggle	26	22.3	44.5	NWTS32 ①
Maintained spring- return rotary selector switch			Long toggle	26	22.3	44.5	NWTS32.1 ①
	1 momentary position on the left	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Short toggle	26	22.3	44.5	NWTS321 ①
	and 2 maintained positions		Long toggle	26	22.3	44.5	NWTS321.1 ①

① Abbreviation of colour: WH

If you want a white toggle, append "WH" to the type designation.

All dimensions in mm.

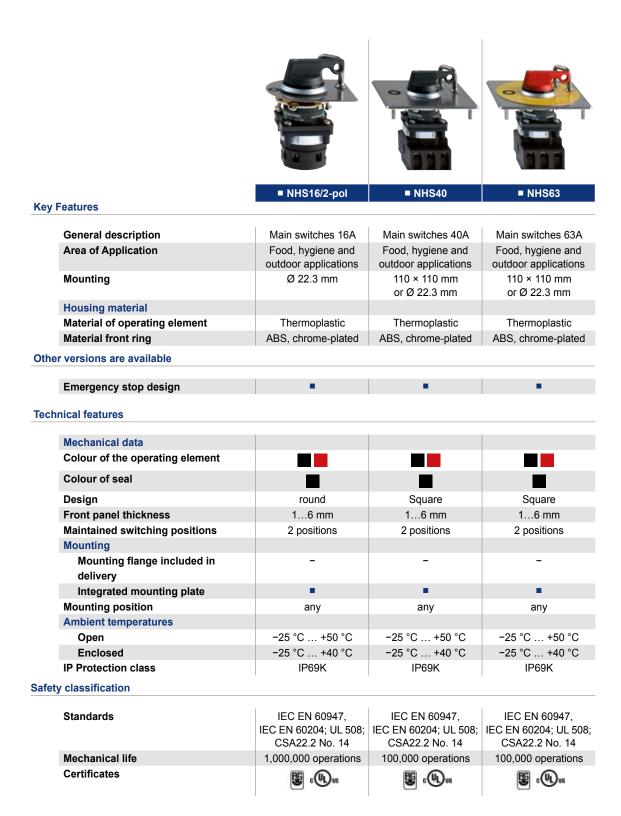
Key

A Height Height of command device in front of the front panel
B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Main switches

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Main switches

Туре	Series	S Description				В	С	Type designation	Material number
Main		16 A,	Standard	With black grip	29	22.3	70 x 80	NHS16/2-POL	101204196
	NHS16	2-pole	Emergency stop	With red grip + yellow background	29	22.3	Ø 100	NHSNH16/2-POL	101209839
	NHSTO	16 A.	Standard	With black grip	29	22.3	70 x 80	NHS16/4-POL	103002746
		4-pole	Emergency stop	With red grip + yellow background	29	22.3	Ø 100	NHSNH16/4-POL	103002747
switches	NHS40	40 A.	Standard	With black grip	29	22.3	110 x 110	NHS40	101185098
		3-pole	Emergency stop	With red grip + yellow background	29	22.3	110 x 110	NHSNH40	101185097
		63 A.	Standard	With black grip	29	22.3	110 x 110	NHS63	101184920
	NHS63	3-pole	Emergency stop	With red grip + yellow background	29	22.3	110 x 110	NHSNH63	101184919

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø
C Panel size Installation diameter for the command device head

Dimensions of panel (if present)

Special devices





	■ NWSEK	■ NDAN6	
/au Factures			

General description	Step selector switch	Potentiometer drive
Area of Application	Food, hygiene and outdoor applications	Food, hygiene and outdoor applications
Mounting-Ø	22.3 mm	22.3 mm
Housing material		
Material of operating element	Thermoplastic	Thermoplastic
Material front ring	ABS, chrome-plated	ABS, chrome-plated

Technical features

	I	I
Electrical data		
Cam-operated switch	Kraus & Naimer Series CA10	-
Contacts	One NO contact per stage	_
Insulation voltage U _i	690V	_
Utilisation category AC-15	220 V240 V / 5 A, 380 V440 V / 4 A	-
Rated impulse withstand voltage. U _{imp}	6 kV	_
Rated continuous current Ithe	20 A	_
Fuse rating	gG 25 A	-
Cable section:	max. 2 x 2.5 mm² *	_
Mechanical data		
Colour		
Operating element		
Front ring	Silver	Silver
Front panel thickness	1 6 mm	1 6 mm
Maintained switching positions	3 12 positions	Infinite
Mounting		
Integrated mounting plate	•	•
Mounting position	any	any
Ambient conditions		
Ambient temperatures	0 °C +60 °C	0 °C +75 °C
IP protection class (device head)	IP69K	IP69K

Safety classification

Standards	IEC 60947-3 (VDE 0660 Part 107)	_
Mechanical life	Load-dependent	-
Certificates	(M) ss (M) s	

^{*} Use copper conductors only



Special devices

Туре	Circuit diagram and connecting terminals	Switching angle	L	LE	Α	В	С	Type designation
	³ o o ⁵	60°	40.7	60	26	22.3	44.5	NWSE3K
	50 0 ⁷	60°	40.7	60	26	22.3	44.5	NWSE4K
	50 09 10 03 07	60°	50.2	69.5	26	22.3	44.5	NWSE5K
	5 ο ο ⁹ 10 ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο	60°	50.2	69.5	26	22.3	44.5	NWSE6K
Cam switching design step switches with	50 ° 0'B 10 0 0'3 0 0'7	45°	59.7	78	26	22.3	44.5	NWSE7K
latching mechanism, 1-pole no zero position	50 0 0 B 10 0 0 3 50 0 7	45°	59.7	78	26	22.3	44.5	NWSE8K
	9 ¹³ π 5 0 0 2 ¹ 10 0 3 2 0 7 0 1	30°	69.2	87.5	26	22.3	44.5	NWSE9K
	9 3 77 5 0 0 21 10 0 03 2 07 6 11	30°	69.2	87.5	26	22.3	44.5	NWSE10K
	9 13 17 50 0 0 21 10 0 0 3 12 0 7 9 6 11	30°	78.7	97	26	22.3	44.5	NWSE11K
	9 8 17 0 21 10 0 3 2 0 3 2 0 0 1	30°	78.7	97	26	22.3	44.5	NWSE12K
Туре	Description			LE	Α	В	С	Type designation
Potentiometer drive	for 6 mm shaft Ø, sha	40 mm	63	26	22.3	44.5	NDAN6	

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

 $\begin{array}{ccc} C & \text{Key } \varnothing & \text{Width of command device head} \\ L & \text{Length} & \text{Length of step switch block} \end{array}$

LE Installation depth Length between command device head and bottom edge of switch when mounted

Command and signalling devices

R program

Area of application

When designing control panels on machines that will be working under particularly harsh conditions, it is advisable to use the R product portfolio.

The "R" stands for "robust", which represents the main feature of this switchgear.

Design and way of functioning

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Both the mechanical systems and the electrical components are of heavy-duty design. The R series is resistant to mechanical loading and you can also operate it easily when wearing gloves. The use of an adapter ring makes it possible to easily mount series R devices in a 30.5 mm installation diameter without needing additional sealing on the front panel of the machine to seal the installation hole.

The contact system (see page 78) that Schmersal developed has also been designed for a long service life under heavy loading. In the same way as with the E and N product portfolios, users can choose from a wide range of different command devices and indicator lights.

If desired, we can supply command devices pre-wired and pre-assembled in the enclosure. An ATEX-compliant version of the R series is also available.

Pro	gram-Overview		Page
1	Emergency stop		44
2	Pushbutton		48
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7	Illuminated signal		46
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10	Mounting flange *		78
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19	Identification label	86	
20	Stainless steel enclos surface mounting	90	
21	Adapter ring		88
22	Blanking plug		88
23	Mounting tool		89

^{*} The RLM mounting flange consists of a mounting flange (10), a contact carrier (11) and 2 plunger elements (12).



Emergency stop control devices



	■ RDRZ45RT				
Key Features					
General description	Emergency stop command device with pull-to-unlatch mechanism				
Area of Application	Heavy-duty applications				
Mounting-Ø	22.3 mm				
Housing material					
Material of operating element	Aluminium				
Material front ring	Aluminium				
Other versions are available					
ATEX design					
Technical features					
Mechanical data					
Colour of the operating element					
Design	round				
Front panel thickness	16 mm				
Unlocking type	Pull-to-unlatch mechanism				
Snap-action mechanism					
Integrated					
Externally via additional module	-				
Mounting					
Mounting flange included in delivery					
Mounting position	any				
Ambient conditions					
Ambient temperatures	−25 °C +75 °C				
IP Protection class	IP65				
Safety classification					
Standards	IEC 60947-5-1; IEC 60947-5-5; IEC 60947-1; EN ISO 13850				
Mechanical life	100,000 operations				
Certificates	c (V) us				
Note	cULus in conjunction with the corresponding contact elements only				

Emergency stop control devices

Туре	Unlocking	Snap-action mechanism	Α	В	С	Type designation	Material number
Emergency stop command device	Pull-to-unlatch mechanism	Integrated	27.5	22.3	45	RDRZ45RT	101193576

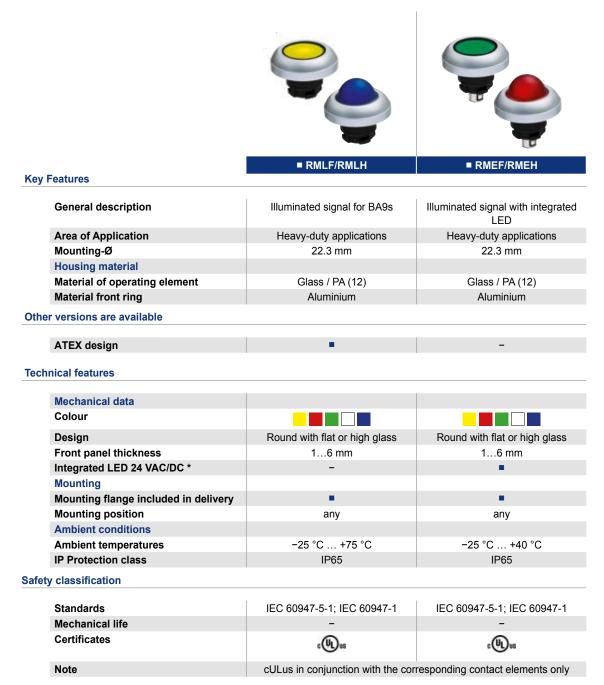
All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø C Key Ø Installation diameter for the command device head

Width of command device head

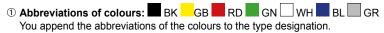
Illuminated signal



^{*} A voltage sensor, e.g. an RE is also needed for driving. You can find the voltage sensors on page 78

Command and signalling devices - R program Illuminated signal

Туре	Description	Α	В	С	Type designation	
Illuminated signal	Without intograted illuminant	Flat collar	11	22.3	39.5	RML ①
	Without integrated illuminant	High collar	21.5	22.3	39.5	RMLH ①
LED indicator light	NA/ith into sucto d illustration and	Flat collar	11	22.3	39.5	RMEF ①
	With integrated illuminant	High collar	21.5	22.3	39.5	RMEH ①



For details of possible colour combinations, refer to the technical data on the previous page.

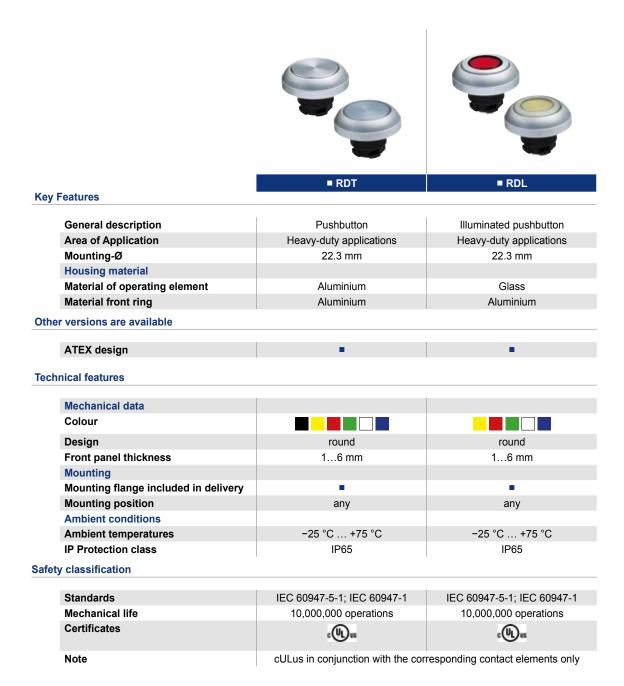
All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Pushbuttons and illuminated pushbuttons



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Pushbuttons and illuminated pushbuttons

Туре	Description	A	В	С	Type designation
Pushbutton	Standard	11	22.3	39.5	RDT ①
	With membrane	11	22.3	39.5	RDM ①
Illuminated pushbutton	Standard	11	22.3	39.5	RDL ①
	With membrane	11	22.3	39.5	RDLM ①

① Abbreviations of colours: BK GB RD GN WH BL GR

You append the abbreviations of the colours to the type designation.

For details of possible colour combinations, refer to the technical data on the previous page.

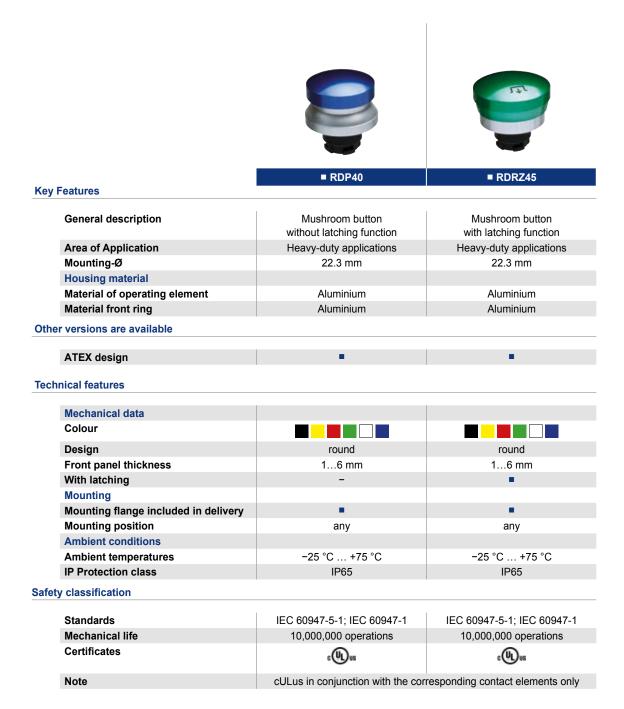
All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Mushroom head impact button



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Mushroom head impact button

Туре	Description		Α	В	С	Type designation
Mushroom	without latching	Mushroom-shaped	27	22.3	39.5	RDP40 ①
head impact button	with latching	Mushroom-shaped	27	22.3	45	RDRZ45 ①

① Abbreviations of colours: BK GB RD RD WH BL

You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

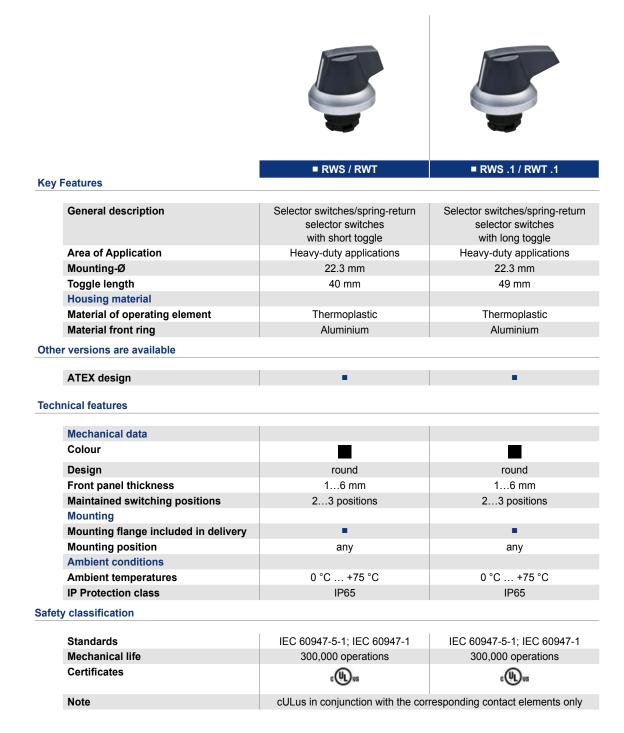
Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



Maintained selector switches and spring return selector switches





Maintained selector switches and spring return selector switches

Туре	Maintained and momentary positions	Positions	Actuator	Α	В	С	Type designation
	2 maintained positions	70°	Short toggle	32	22.3	39.5	RWS21
Selector	2 maintaineu positions		Long toggle	32	22.3	39.5	RWS21.1
switch	3 maintained positions	\$ 7.5	Short toggle	32	22.3	39.5	RWS32
			Long toggle	32	22.3	39.5	RWS32.1
	1 momentary position and automatic	555	Short toggle	32	22.3	39.5	RWT21
Selector	return to the zero position		Long toggle 32 22.3 39.5 RV				RWT21.1
switch	1 momentary position each to the right and left of the zero position	35 1 35	Short toggle	32	22.3	39.5	RWT32
			Long toggle	32	22.3	39.5	RWT32.1
	1 momentary position on the right and	S5-1 35·	Short toggle	32	22.3	39.5	RWTS32
Maintained spring-	2 maintained positions		Long toggle	32	22.3	39.5	RWTS32.1
return rotary selector switch	1 momentary position on the left and	√ 1 1 1 1 1 1 1 1 1 1	Short toggle	32	22.3	39.5	RWTS321
	2 maintained positions		Long toggle	32	22.3	39.5	RWTS321.1

① Toggle length:

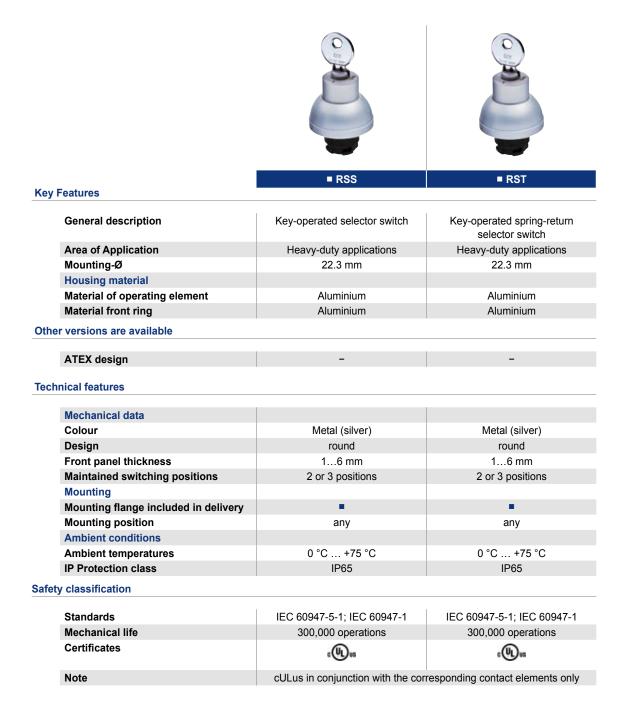
If you want a long toggle, append a "1" to the type designation.

All dimensions in mm.

Key

A Height Height of command device in front of the front panel Installation diameter for the command device head Width of command device head

Key selector switches, buttons and -touch contact switches





Key selector switches, buttons and -touch contact switches

Туре	Maintained and momentary positions	Positions	Key-withdrawal position	Α	В	С	Type designation
		90*	0	31.5	22.3	39.5	RSS21S1
	2 maintained positions		I	31.5	22.3	39.5	RSS21S2
Key-operated			0+1	31.5	22.3	39.5	RSS21S12
selector			I	31.5	22.3	39.5	RSS32S1
switch	3 maintained positions	45	0	31.5	22.3	39.5	RSS32S2
	3 maintained positions	<u>+</u> - ((1)) = <u>+</u>	II	31.5	22.3	39.5	RSS32S3
			I + O + II	31.5	22.3	39.5	RSS32S123
Key- selector	1 momentary position and automatic return to the zero position	(D)	0	31.5	22.3	39.5	RST21S1
switch	2 momentary positions on the right and left with automatic return to the zero position	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	0	31.5	22.3	39.5	RSTS32S2
		\$ 135	I	31.5	22.3	39.5	RSST32S1
Key-operated selector	3 positions:momentary position 35° actuating angle and maintained position 55° actuating angle (zero position in middle, key position at top)		0	31.5	22.3	39.5	RSTS32S2
switch pushbutton		\$ 1 \$1	0	31.5	22.3	39.5	RSTS321S2
			II	31.5	22.3	39.5	RSTS32S3

All dimensions in mm.

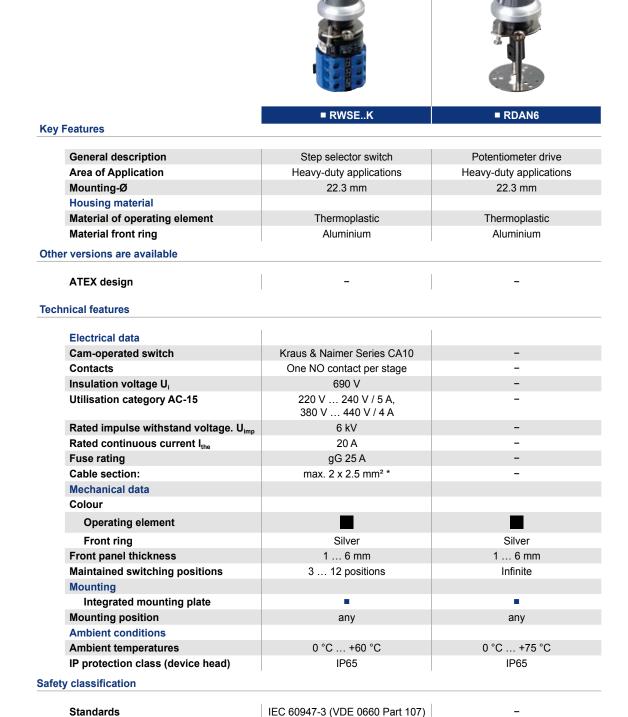
Key

A Height Height of command device in front of the front panel without key

B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Special devices



Load-dependent

(M) 80 (M) 1



Mechanical life

Certificates

Special devices

Туре	Circuit diagram and connecting terminals	Switching angle	L	LE	Α	В	С	Type designation	Material number
	3° ° ° 5	60°	40.7	60	32	22.3	54	RWSE3K.1	101195857
	5° ° ° 1° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °	60°	40.7	60	32	22.3	54	RWSE4K.1	101195858
	5° ° ° 1° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °	60°	50.2	69.5	32	22.3	54	RWSE5K.1	101195859
	5 o o o o o o o o o o o o o o o o o o o	60°	50.2	69.5	32	22.3	54	RWSE6K.1	101195860
Cam switching design step switches	5 0 0 13 10 0 0 3 0 0 7	45°	59.7	78	32	22.3	54	RWSE7K.1	101195861
with latching mechanism, 1-pole no zero position	50 0 0 B 10 0 0 0 3 50 0 7	45°	59.7	78	32	22.3	54	RWSE8K.1	101195862
	50 0 0 0 21 10 0 3 0 7 0 11	30°	69.2	87.5	32	22.3	54	RWSE9K.1	101195863
	9 13 17 50 0 21 10 0 3 0 3 0 7 0 5 0 11	30°	69.2	87.5	32	22.3	54	RWSE102K.1	101195864
	9 13 17 50 0 21 10 0 3 12 0 3 12 0 7 19 5 5 11	30°	78.7	97	32	22.3	54	RWSE11K.1	101195865
	50 0 0 0 21 10 0 0 3 22 0 2 0 7	30°	78.7	97	32	22.3	54	RWSE12K.1	101195866
Туре	Description	·		LE	Α	В	С	Type designation	
Potentiometer drive	for 6 mm shaft Ø, sha	aft length 30 4	0 mm	63	31	22.3	39.5	RDAN6	

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head L Length Length of step switch block

LE Installation depth Length between command device head and bottom edge of switch when mounted

Command and signalling devices

A program

Range AVANTGARDE

If you consider the exceptional design and follow the definition "direction (in art, science and politics), that stands aggressively for new ideas", this helps to understand the reason for the name, and you certainly realise that the name AVANTGARDE for this command and signalling device is certainly the right one.

Control panels and command panels receive a special outfit with these devices, they are highlighted and their frequent wallflower existence has been removed.

Technical advantages

The features of the AVANTGARDE is not only due to its design. Additionally there are a range of constructive and functional benefits, some ergonomic, some functional, which highlight and emphasize the exclusiveness of the design.

Included here for example is an installation depth of less than 40 mm behind the front plate, a push button stroke of only 3.5 mm, also a flexible and installation friendly element system.

With the AVANTGARDE program, all commercially available device types are offered with the design of a modern command and signalling device program, which includes illuminated selector switches and switches in different colours. The devices comply with all relevant norms and reach the protection class IP65.

Design and way of functioning

Push button with patented shape (DE 197 30 680 C 1)

The special form of the button and in connection with an actuating stroke of only 3.5 mm and a lower actuating force in comparison to many other devices, allow an ergonomic and tireless actuation of the push buttons, illuminated push buttons and similar. Also long finger nails are not a problem or better still are protected (keyword: "fingernail safe").

Time saving device installation.

The installation of the device requires an installation height of only 22.3 mm using coupling nuts and snap-contact elements and a minimum of time.

Modular element system

Equipping: Up to a maximum of 5 contacts, with illuminated devices up to a maximum of 4 contact elements and with emergency stop devices up to a maximum of 3 contact elements using the safety plate to secure the contacts. Both NC and NO contact elements are available with screw clamps.

Low installation depth

Installation compatibility even with limited space behind the front plate. Installation depth with a maximum of three elements: < 40mm. Can be installed in many commercially available command boxes (recommended overall depth: minimum 57 mm.



^{*} See mounting instruction: Page: 84

Pro	gram-Overview	Page
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17	Removal tool	89



Emergency stop control devices



	•
	■ ADRR40
Key Features	
General description	Emergency stop command device
Area of Application	Industrial applications
Mounting-Ø	22.3 mm
Housing material	
Material of operating element	Thermoplastic
Material front ring	Thermoplastic
ther versions are available	
Mounted in housing	MBKAC311YE-ADRR40RT-2NC
echnical features	
Mechanical data	
Colour	
Design	round
Front panel thickness	16 mm
Unlocking type	Pull-to-unlatch mechanism
Snap-action mechanism	
Integrated	•
Externally via additional module	-
Mounting	
Connection:	Knurled nut, central mounting
Mounting position	any
Ambient conditions	
Ambient temperatures	−25 °C +60 °C
IP Protection class	IP65
fety classification	
Standards	EN ISO 13850
B _{10d} NC contact	100,000 operations
Certificates	c (VI) es
Note	cULus in conjunction with the corresponding contact elements only
	, , , , , , , , , , , , , , , , , , , ,

Emergency stop control devices

Туре	Unlocking	Snap-action mechanism	Α	В	С	Type designation	Material number
Emergency stop command devices	Pull-to-unlatch mechanism	Integrated	38	22.3	40	ADRR40RT	101030271
EMERGENCY STOP complete housing	Pull-to-unlatch mechanism	Integrated	93	_	40	MBKAC311YE- ADRR40RT-2NC	103009572
EMERGENCY STOP complete housing	Pull-to-unlatch mechanism	Integrated	93	_	40	MBKAC311YE- ADRR40RT-2NC-1NO	103011887

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head C Key Ø Width of command device head

EMERGENCY STOP complete housing



Illuminated signal



^{*} A voltage sensor (AL) is also required and Ba9s LED.

Command and signalling devices – A program Illuminated signal

Туре	Illuminant	Collar	Α	В	С	Type designation	Material number
			10.3	22.3	29	AMLGB	101031181
			10.3	22.3	29	AMLRT	101031180
		Flat collar	10.3	22.3	29	AMLGN	101031182
			10.3	22.3	29	AMLWS	101031179
Illuminated simual	Without integrated		10.3	22.3	29	AMLBL	101031183
Illuminated signal	illuminant		13.8	22.3	29	AMLHGB	101031573
			13.8	22.3	29	AMLHRT	101031572
		High collar	13.8	22.3	29	AMLHGN	101031574
			13.8	22.3	29	AMLHWS	101031571
			13.8	22.3	29	AMLHBL	101031575

① Abbreviations of colours: SW GB RT GN WS BL

You append the abbreviations of the colours to the type designation.

For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Pushbuttons and illuminated pushbuttons

	■ ADT	■ ADDT	■ ADL				
Key Features							
General description	Pushbutton	Double nuch hutter	Illuminated suchbutter				
Area of Application	Industrial applications	Double push button Industrial applications	Illuminated pushbutton Industrial applications				
Mounting-Ø	22.3 mm	22.3 mm	22.3 mm				
Housing material	22.5 11111	22.0 111111	22.0 111111				
Material of operating element	Thermoplastic	Thermoplastic	Thermoplastic				
Material front ring	Thermoplastic	Thermoplastic	Thermoplastic				
Other versions are available			•				
With high edge Technical features	on request	-	on request				
Mechanical data							
Colour							
Design	round	round	round				
Front panel thickness	16 mm	16 mm	16 mm				
Illumination *	-	optionally in the middle					
Mounting							
Connection:	Knurled nut, central mounting	Knurled nut, central mounting	Knurled nut, central mounting				
Mounting position	any	any	any				
Ambient conditions							
Ambient temperatures	−25 °C +60 °C	−25 °C +60 °C	−25 °C +60 °C				
IP Protection class	IP65	IP65	IP65				
Safety classification							
Standards	IEC 60947-5-1; IEC 60947-1	IEC 60947-5-1; IEC 60947-1	IEC 60947-5-1; IEC 60947-1				
Mechanical life	5,000,000 operations	5,000,000 operations	5,000,000 operations				
Certificates	c UL) es	c UL es	c (UL) es				
Note	cULus in conjunction with the corresponding contact elements only						

^{*} A voltage sensor (AL) is also required and Ba9s LED.

Pushbuttons and illuminated pushbuttons

Туре	Description		Α	В	С	Type designation	Material number
			10.3	22.3	29	ADTSW	101031584
			10.3	22.3	29	ADTGB	101031593
		Standard	10.3	22.3	29	ADTRT	101031592
		Standard	10.3	22.3	29	ADTGN	101031594
			10.3	22.3	29	ADTWS	101031584 101031593 101031592
Duchhutton	Ctandard		10.3	22.3	29	ADTBL	101031595
Pushbutton	Standard		13.3	22.3	29	ADT3SW	101031584 101031593 101031592 101031594 101031591 101031595 101031585 101031588 101031587 101031589 101031586 101031590 101031176 101031177 101031177 101031177 101031174 101031713 101031712 101031714 101031715 101031715 103010798
			13.3	22.3	29	ADT3GB	101031588
		Mith high hutton	13.3	22.3	29	ADT3RT	101031587
		With high button	13.3	22.3	29	ADT3GN	101031586
			13.3	22.3	29	ADT3WS	
			13.3	22.3	29	ADT3BL	101031590
			10.3	22.3	29	ADLGB	101031176
			10.3	22.3	29	ADLRT	101031175
		Standard	10.3	22.3	29	ADLGN	101031177
			10.3	22.3	29	ADLWS	101031174
Illuminated push-	Standard		10.3	22.3	29	ADLBL	101031178
button	Standard		13.3	22.3	29	ADL3GB	101031713
			13.3	22.3	29	ADL3RT	101031712
		With high button	13.3	22.3	29	ADL3GN	101031714
			13.3	22.3	29	ADL3WS	101031711
			13.3	22.3	29	ADL3BL	101031715
		With illumination	10.3	22.3	29 x 57	ADDT-GN-RT-G24	103010797
Double push button	2 button surfaces	\\/ithout illumination	10.3	22.3	29 x 57	ADDT-GN-RT	103010798
pusii bullon		Without illumination	10.3	22.3	29 x 57	ADDT-SW-SW	103010799

① Abbreviations of colours: SW GB RT GN WS BL You append the abbreviations of the colours to the type designation.

For details of possible colour combinations, refer to the technical data on the previous page.

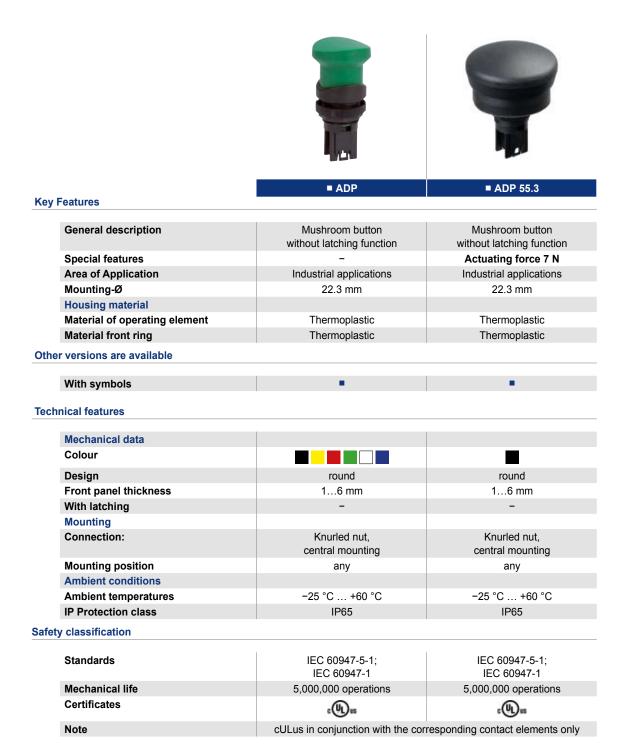
All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Mushroom head impact button



Mushroom head impact button

Туре	Key	Actuating force	Α	В	С	Type designation	Material number
Mushroom	palm form	approx. 9 N	31.3	22.3	33	ADPSW	101031583
			31.3	22.3	33	ADPRT	101031596
button without			31.3	22.3	33	ADPGN	101031597
latching function	flatter wider	approx. 7 N	36	22.3	55	ADP55.3SW/O.F	101054131
	mushroom	approx.10.5 N	36	22.3	55	ADP55.3SW	101054132

① Abbreviations of colours: SW GB RT GN WS BL

For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



You append the abbreviations of the colours to the type designation.

Selector switch / button



^{*} A voltage sensor (AL) for actuation is also required and Ba9s LED.

Selector switch / button

Туре	Maintained and momentary positions	Switching angle	Actuator	Α	В	С	Type designation
Selector switch	2 maintained positions	45*	Short toggle	25.8	22.3	29	AWS21 ①
			Long toggle	25.8	22.3	40	AWS21.1 ①
			Illuminated short toggle	25.8	22.3	29	AWSL21 ①
	3 maintained positions	L5 † 45°	Short toggle	25.8	22.3	29	AWS32 ①
			Long toggle	25.8	22.3	40	AWS32.1 ①
			Illuminated short toggle	25.8	22.3	29	AWSL32 ①
Selector switch	2 sensing positions	45'	Short toggle	25.8	22.3	29	AWT21 ①
			Long toggle	25.8	22.3	40	AWT21.1 ①
			Illuminated short toggle	25.8	22.3	29	AWTL21 ①
	3 sensing positions	15° † 45°	Short toggle	25.8	22.3	29	AWT32 ①
			Long toggle	25.8	22.3	40	AWT32.1 ①
			Illuminated short toggle	25.8	22.3	29	AWTL32 ①

① Abbreviations of colours: BK GB RD RD GN WH BL

You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Key-operated selector switch

Note



cULus in conjunction with the corresponding contact elements only

	■ ASS					
Cey Features						
General description	Key-operated selector switch					
Area of Application	Industrial applications					
Mounting-Ø	22.3 mm					
Housing material	LL.O IIIII					
Material of operating element	Thermoplastic					
Material front ring	Thermoplastic					
Other versions are available	·					
Other steering was 11, 1161						
Other closure possibilities	on request					
Other removal positions	on request					
echnical features						
Mechanical data						
Colour						
Design	round					
Front panel thickness	16 mm					
Maintained switching positions	23 positions					
Mounting						
Connection:	Knurled nut,					
	central mounting					
Mounting position	any					
Ambient conditions						
Ambient temperatures	−25 °C +60 °C					
IP Protection class	IP65					
afety classification						
Standards	IEC 60947-5-1; IEC 60947-1					
Mechanical life	100,000 operations					
Certificates						
	t∭es					

Key-operated selector switch

Туре	Maintained positions	Key positions	Key-withdrawal position	Α	В	С	Type designation	Material number
Key-operated selector switch	2 maintained positions	45	0	50	22.3	29	ASS21S1	101192840
			O + I	50	22.3	29	ASS21S12	101031173
	3 maintained positions	145° † 45°	0	50	22.3	29	ASS32S2	103001868
			I + O + II	50	22.3	29	ASS32S123	101031598

All dimensions in mm.

A Height Height of command device in front of the front panel with key
B Mounting-Ø Installation diameter for the command device head
C Key Ø Width of command device head

Command and signalling devices

Contact and lighting elements

Area of application

The Schmersal Group has developed its own contact systems for series E, N and R command and signalling devices, which guarantee exceptional contacting even under the harshest ambient conditions.

The command and signalling devices from the Avantgarde range are specially designed for the needs of industrial applications. Quick efficient installation of the device with a knurled nut. A contact carrier has been integrated directly on the command device so that the contact elements can be pushed on and engaged on the command device easily without an additional mounting flange. Also the contact elements are easy to install with a screwdriver or to remove with the removing tool. This reduces expensive installation time to a minimum.

Design and way of functioning

All the elements of the EF system have a special low-voltage-capable and self-cleaning four-way contact bridge system. This is a twin contact bridge that works in-parallel as well as crosswise. In this way, the fixed contact and the moveable contact bridge always achieve several contacts. This ensures high levels of contact security that is enhanced by the shape of the fixed contacts. Apart from this, the contacts have a self-cleaning function that removes oxide and dirt particles before they are deposited and are able to affect operation of the switchgear.

The EF contact system can be supplied in four terminations:

- Screw terminals
- Cage clamp
- Blade terminal
- Direct mounting on PCB

The RF contact system is used with series R command devices. Installation is particularly user-friendly as the RF contact system's mounting flange comprises of two parts and allows users to pre-mount the contact elements, while the other part is used for fastening the device head and subsequent attachment of the contact carrier. With this contact system, users have a free choice of contacts, since the contact elements can be mounted on two levels.

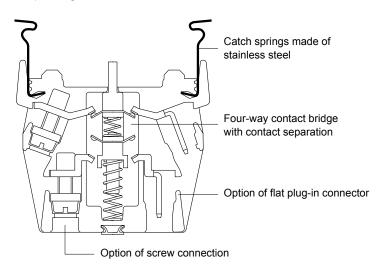
The contact element of the type AF is specially designed for a time-saving device installation. Thanks to the recessed guide rails, they are connected directly to the command device without a contact carrier or similar. Thanks to the omission of an attachment or mounting flange, a very low installation depth of under 40 mm is also achieved (emergency stop 47 mm).

Also the AF contact system is a modular contact system, that due to the doubling of the contacts can accept up to five contact elements (different with emergency stop). This offers the machine and plant manufacturer the possibility to decide how many NO or NC contacts are to be used and installed. This modular contact system also contributes to a reduction in costs. Emergency stop command devices can accept up to three contact elements. These are secured against popping off with an additional safety plate.

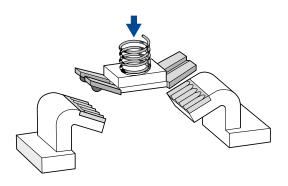


EF contact elements

Principle design of EF contact elements



Four-way contact bridge



The electrical way of working of the contact elements is based on the Elan four-way contact. This is a twin contact bridge that works in-parallel as well as crosswise. The high contact security that is provided due to several contactings by the fixed contact and the moveable contact bridge is enhanced for industrial practice by the fixed contacts being angled and embossed several times. The self-cleaning feature of the contacts reliably removes any oxide or dirt particles that may be produced due to operation at extra-low voltages.

Technical data - Range EF



EF **Key Features** General description Contact elements Can be used with E and N product portfolios Other versions are available ATEX design **Technical features** EF Design Material Material of the enclosure Plastic, glass-fibre-reinforced, self-extinguishing Material of the contacts Fine-silver, phosphor bronze or brass carrier 250 V / 8 A; 24 V / 5 A Utilisation category AC-15; DC-13 Suitability for low voltages > 5 VDC / 3.2 mA Rated insulation voltage Ui 400 V Rated impulse withstand voltage. U_{imp} 4 kV Thermal test current I_{the} 10 A Max. fuse rating gG 10 A **Switching frequency** 1200 s/h Mechanical life 10,000,000 operations Resistance to shock 110 g / 4 ms ... 30 g / 18 ms no bouncing > 20 g / 10 ... 200 Hz * Resistance to vibration −25 °C ... +80 °C **Ambient temperature** Connection **Screw terminals** Yes Flat plug-in connector Yes Cage clamp connection Yes Cable section solid wire 2 × (0.5 ... 2.5 mm²) 2 × (0.5 ... 1.5 mm²) stranded wire **Blade terminal** 6.3 mm × 0.8 mm / 2 × 2.8 mm × 0.8 mm Protection class terminals** / IP20 / IP40 switch rooms Safety classification **Standards** IEC 60947-5-1; IEC 60947-1 100,000 operations B_{10d} Certificates *** (·W) 000 (·W)



^{*} For actuating heads with higher mass, appropriately lower

^{**} With plug-in connectors, depends on the connector plug used

^{**} Except for cage clamp connections





■ EL / ELE	■ ELDE
Light terminal block with Ba9S base	Light terminal block with LED
E and N product portfolios	E and N product portfolios
-	-
EL	EL
	
Plastic, glass-fibre-reinforced, self-extinguishing	Plastic, glass-fibre-reinforced, self-extinguishing
r tactic, glace have removed, com examigationing	r isosio, graco iisto romioroca, com changaiotimig
-	-
-	-
-	-
-	-
-	-
-	-
Appropriate to the respective version	Appropriate to the respective version
=	-
<u>-</u>	-
-	-
-	-
−25 °C +80 °C	−25 °C +80 °C
20 0 111 00 0	
Yes	Yes
depending on the version	No
depending on the version	No
deponding on the version	
2 × (0.5 2.5 mm²)	2 × (0.5 2.5 mm²)
2 × (0.5 1.5 mm²)	2 × (0.5 1.5 mm²)
6.3 mm × 0.8 mm /	6,3 mm × 0,8 mm /
2 × 2.8 mm × 0.8 mm	2 × 2,8 mm × 0,8 mm
IP20 / -	IP20 / -
_ ,	
	1
IEC 60947-5-1; IEC 60947-1	IEC 60947-5-1; IEC 60947-1
-	
⋒ ***	⋒ ***
*** (M) ««	□ (N) (W) ***

Type EF and EL

Pushbutton	Position 2	Mounting flange EFM Position 3	Position 1	
Emergency stop command device	Contact element EF	Spring element EFR	Contact element EF	
Pushbutton				
Mushroom head impact button				
Selector switch/key button	Contact element EF	Contact element EF	Contact element EF	
Key-operated selector switch/button				

Pushbutton	Mounting flange ELM						
Pusibutton	Position 2	Position 3	Position 1				
Illuminated pushbutton	Contact element EF	Light terminal block EL	Contact element EF				
Illuminated signal	_	Light terminal block EL	_				

Design

A control and indicator device consists of an actuator, a mounting flange and a contact or light element (in the case of emergency stop devices, possibly plus a spring element).

Assembly example

This example shows an illuminated push button with ELM mounting flange, 2 EF... contact elements and an EL... lighting element



Pushbutton

Type EF and EL

Туре	Application	Function	Switch travel diagram	Position	Wiring configuration according to DIN 50005	Screw terminals	Flat plug-in connector	WAGO- Cage clamp
		2 NO		1	11-12/21-22	EF220.1	EF220F.1	-
	Emergency	2 NC		2	31-32/41-42	EF220.2	EF220F.2	-
	stop	1 NC contact	/	1	11-12/23-24	EF303.1	EF303F.1	_
		1 NO contact		2	31-32/43-44	EF303.2	EF303F.2	_
				1	11-12	EF10.1	EF10F.1	EFK10.1
		1 NC		2	21-22	EF10.2	EF10F.2	EFK10.2
				3	31-32	EF10.3	EF10F.3	EFK10.3
				1	13-14	EF03.1	EF03F.1	EFK03.1
Contact		1 NO		2	23-24	EF03.2	EF03F.2	EFK03.2
element				3	33-34	EF03.3	EF03F.3	EFK03.3
				1	13-14/23-24	EF033.1	EF033F.1	EFK033.1
	Standard	2 NO		2	33-34/43-44	EF033.2	EF033F.2	EFK033.2
				3	53-54/63-64	EF033.3	EF033F.3	_
				1	11-12/23-24	EF103.1	EF103F.1	EF103.1
		1 NC contact 1 NO contact		2	31-32/43-44	EF103.2	EF103F.2	EF103.2
		1 NO contact		3	51-52/63-64	EF103.3	EF103F.3	-
		1 NC contact / 1 NO contact	,	1	11-12/23-24	EF301.1	EF301F.1	-
				2	31-32/43-44	EF301.2	EF301F.2	-
		overlapping		3	51-52/63-64	EF301.3	EF301F.3	-
Туре	Illuminant	Function	Diagram	Position	Description	Screw terminals	Flat plug-in connector	WAGO- Cage clamp
		Lighting	X1 0	3	Standard	EL	ELF	_
		Lighting element / voltage senso	—————————————————————————————————————	3	Standard with transformer	ELT	ELF ELTF	-
	Ba9S	element /	. X1	-				
	Ba9S socket *	element / voltage senso for lamps +	X1 0 X2	3	with transformer with series resistor 24 VAC/DC	ELT	ELTF	-
Links		element / voltage senso for lamps + acoustic signa	x1 0	3	with transformer with series resistor	ELT	ELTF	-
Light terminal		element / voltage senso for lamps + acoustic signa	x1 0	3 3	with transformer with series resistor 24 VAC/DC 48 VAC/DC primary	ELV ELE	ELTF ELVF	- ELEK
•		element / voltage senso for lamps + acoustic signa Lighting element / voltage senso	x1 0 0 x2 x1 0 0 x2 x1 0 0 x2	3 3 3	with transformer with series resistor 24 VAC/DC 48 VAC/DC primary 24 V secondary 115 230 VAC prima-	ELV ELE ELE 48	ELTF ELVF -	- ELEK
terminal	socket *	element / voltage senso for lamps + acoustic signa Lighting element / voltage senso for LED	x1 0	3 3 3 3	with transformer with series resistor 24 VAC/DC 48 VAC/DC primary 24 V secondary 115 230 VAC primary 24 V secondary	ELT ELV ELE ELE 48 ELE 230	ELTF ELVF	- ELEK -
terminal	socket *	element / voltage senso for lamps + acoustic signa Lighting element / voltage senso for LED Light element with integrated	x1 0	3 3 3 3 3	with transformer with series resistor 24 VAC/DC 48 VAC/DC primary 24 V secondary 115 230 VAC primary 24 V secondary Red LED	ELT ELV ELE ELE 48 ELE 230 ELDE.N RT 24	ELTF ELVF	- ELEK ELDEK RT
terminal	socket *	element / voltage senso for lamps + acoustic signa Lighting element / voltage senso for LED Light element	x1 0	3 3 3 3 3 3 3	with transformer with series resistor 24 VAC/DC 48 VAC/DC primary 24 V secondary 115 230 VAC primary 24 V secondary Red LED Yellow LED	ELT ELV ELE ELE 48 ELE 230 ELDE.N RT 24 ELDE.N GB 24	ELTF ELVF - - -	- ELEK - ELDEK RT ELDEK GB
terminal	socket *	element / voltage senso for lamps + acoustic signa Lighting element / voltage senso for LED Light element with integrated	x1 0	3 3 3 3 3 3 3 3	with transformer with series resistor 24 VAC/DC 48 VAC/DC primary 24 V secondary 115 230 VAC primary 24 V secondary Red LED Yellow LED green LED	ELT ELV ELE ELE 48 ELE 230 ELDE.N RT 24 ELDE.N GB 24 ELDE.N GN 24	ELTF ELVF - - - - -	- ELEK - ELDEK RT ELDEK GB ELDEK GN
terminal	socket *	element / voltage senso for lamps + acoustic signa Lighting element / voltage senso for LED Light element with integrated	X1 0 0 X2 X1 0 0 X2 X1 0 0 X2 X1 0 0 X2 X1 0 0 X2	3 3 3 3 3 3 3 3 3	with transformer with series resistor 24 VAC/DC 48 VAC/DC primary 24 V secondary 115 230 VAC primary 24 V secondary Red LED Yellow LED green LED LED blue	ELT ELV ELE ELE 48 ELE 230 ELDE.N RT 24 ELDE.N GB 24 ELDE.N GN 24 ELDE.N BL 24	ELTF ELVF	- ELEK - ELDEK RT ELDEK GB ELDEK GN ELDEK BL
terminal	Integrated LED	element / voltage senso for lamps + acoustic signa Lighting element / voltage senso for LED Light element with integrated LED Light element with integrated	X1	3 3 3 3 3 3 3 3 3 3	with transformer with series resistor 24 VAC/DC 48 VAC/DC primary 24 V secondary 115 230 VAC primary 24 V secondary Red LED Yellow LED green LED LED blue LED white LED red, green, yellow	ELT ELV ELE ELE 48 ELE 230 ELDE.N RT 24 ELDE.N GB 24 ELDE.N GN 24 ELDE.N BL 24 ELDE.N WS 24 ELDE.N-RD-GN-	ELTF ELVF	- ELEK - ELDEK RT ELDEK GB ELDEK GN ELDEK BL

^{*} Illuminant not included in delivery!



Technical data – Range RF



ey Features	■ RF
ey i cutures	
General description	Contact elements
Can be used with	"R" program
ther versions are available	
ATEX design	
echnical features	
	O.F.
Design	RF
Material	
Material of the enclosure	Plastic, glass-fibre-reinforced, self-extinguishing
Material of the contacts	Fine-silver, phosphor bronze or brass carrier
Utilisation category AC-15; DC-13	250 V / 6 A; 24 V / 3 A
Suitability for low voltages	>5VDC / 1 mA
Rated insulation voltage U _i	400 V
Rated impulse withstand voltage. U _{imp}	4 kV
Thermal test current I _{the}	6 A
Max. fuse rating	gG 6 A
Switching frequency	1200 s/h
Mechanical life	10,000,000 operations
Resistance to shock	110 g / 4 ms 30 g / 18 ms no bouncing
Resistance to vibration	> 20 g / 10 200 Hz *
Ambient temperature	−25 °C +75 °C
Connection	
Screw terminals	Yes
Flat plug-in connector	No
Cage clamp connection	No
Cable section	
solid wire	2 x (0.5 2.5 mm²)
stranded wire	2 x (0.5 1.5 mm²)
Blade terminal	-
Protection class terminals** /	IP20 / IP40
switch rooms	
afety classification	
Standards	IEC 60947-5-1; IEC 60947-1
B _{10d}	100,000 operations
Certificates	
- Continuates	c (UL) es

For actuating heads with higher mass, appropriately lower
 With plug-in connectors, depends on the connector plug used

^{***} Except for cage clamp connections





■ RL	■ RLDE
Light terminal block with Ba9S base	Light terminal block with LED
"R" program	"R" program
	•
-	•
RL	RL
I NE	TVE
Plastic, glass-fibre-reinforced, self-extinguishing	Plastic, glass-fibre-reinforced, self-extinguishing
- -	- -
<u>-</u>	<u>-</u>
-	-
-	-
-	-
Appropriate to the respective version	Appropriate to the respective version
-	-
-	-
-	-
-25 °C +75 °C	-25 °C +75 °C
25 0 115 0	25 0 110 0
Yes	Yes
No	No
No	No
2 x (0.5 2.5 mm²)	2 x (0.5 2.5 mm²)
2 x (0.5 1.5 mm²)	2 x (0.5 1.5 mm²)
IP20 / -	IP20 / -
11 207	
IEC 60947-5-1; IEC 60947-1	IEC 60947-5-1; IEC 60947-1
-	-
c Ūt vs	c Ut vs

Type RF and RL

	Mounting flange RLM						
Pushbutton	Position 2	Position 1	Position 3				
Emergency stop command device							
Pushbutton							
Mushroom head impact button	Contact element RF	Contact element RF	Contact element RF				
Selector switch/key button							
Key-operated selector switch/button							
Illuminated pushbutton	Contact element RF	Light terminal block RL	Contact element RF				
Illuminated signal	_	Light terminal block RL	_				

Design

The contact bracket is for preassembling the RF contact elements or the RL or RLDE lighting elements.

The scope of supply of the fastening flange includes a mounting flange, a contact carrier and 2 plunger elements.

Assembly example

This example shows a mushroom button with an RLM mounting flange (comprising of a mounting flange, a contact carrier and two plunger elements) and 3 RF03 contact elements.



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Type RF and RL

Integrated

LED

Light

block

terminal

Туре	Application	Function	Switch travel diagram	Position	Connection	Plunger colour	Contact labelling	Type designation
	Standard	1 NC		1. 2 and 3	Screw terminals	red	1, 2	RF10
Contact	and	TING		i, z anu s	Screw terminals	leu	11, 12	RF10.1
element	emergency	1 NO		1, 2 and 3	Screw terminals	green	3, 4	RF03
	stop	INO		I, Z aliu 3	Screw terminals	green	13, 14	RF03.1
T		Dia		De eltien	0	41	O a material to be a little on	Town deal west and
Туре	Illuminant	Diagram		Position	Conn	ection	Contact labelling	Type designation
	Ba9S socket *	X1 o	⊗—• ×2	1	Screw t	erminals	X1-X2	RL

Screw terminals

X1-X2

RLDEWS24

81

^{*} Illuminant not included in delivery!

Technical data – Range AF



, <u> </u>	■ AF
Key Features	
General description	Contact elements
Technical features	
Dardon.	AF
Design Material	AF
Material of the enclosure	Digetic colf outing righing
Material of the enclosure Material of the contacts	Plastic, self-extinguishing
	Fine-silver, phosphor bronze or brass carrier
Utilisation category AC-15; DC-13	250 V / 6 A; 24 V / 3 A 400 V
Rated insulation voltage U _i Rated impulse withstand voltage. U _{imp}	2.5 kV
	6 A
Thermal test current I _{the} Max. fuse rating	gG 6 A
Switching frequency	1200 s/h
Mechanical life	5,000,000 operations
Resistance to shock	30 g / 18 ms
Resistance to vibration	Ç
	20 g / 10 150 Hz −25 °C +60 °C
Ambient temperature Connection	-25 C +60 C
Screw terminals	Yes
Cable section	res
solid / stranded wire	2 x 1.5 mm²
Protection class terminals /	IP20 / IP40
switch rooms	IP20 / IP40
afety classification	
Standards	IEC 60947-5-1; IEC 60947-1
B _{10d}	100,000 operations
Certificates	.W
	£ (-1) #



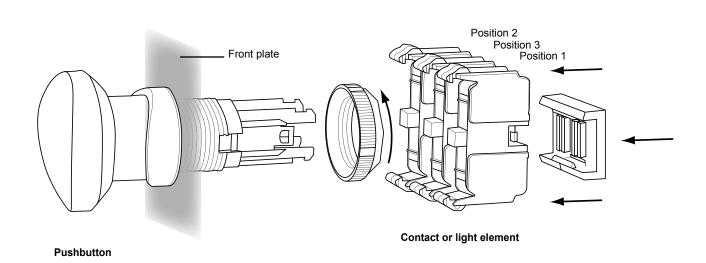
Light terminal block AL Plastic, self-extinguishing Appropriate to the respective version 30 g / 18 ms (Note lamp value!) -25 °C ... +40 °C Yes 2 x 1.5 mm² IP20 / IP40

. (U) es

Type AF and AL

Pushbutton	Position 1	Position 3	Position 2
Emergency stop command device			
Pushbutton			
Mushroom head impact button	Contact element AF	Contact element AF	Contact element AF
Selector switch/key button			
Key-operated selector switch/button			
Illuminated pushbutton	Contact element AF	Light element AL	Contact element AF
Illuminated signal	-	Light element AL	_

Assembly example



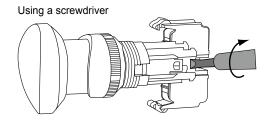
Type AF and AL

Туре	Application	Function	Position	Connection		Contact labelling	Type designation	Material number
Contact element el	Standard and	1 NC	1, 2 and 3	Screw terminals	red	1, 2	AF10	101030064
	emergency stop	1 NO	1, 2 and 3	Screw terminals	green	3, 4	AF02	101030065

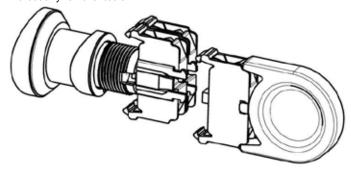
Туре	Illuminant	Diagram	Position	Connection	Contact labelling	Type designation	Material number
Light terminal block	Without *	X1 0——⊗——⊙ X2	3	Screw terminals	X1 - X2	AL	101031578

^{*} The right lamp with the size Ba9S has to be ordered separately.

Dismantling example



without any removal tools



Accessories

Туре	Description	Type designation	Recom	mended fo	Recommended for product portfolio				
			E	N	R	Α			
	Installation Ø for 22.3 mm, 53 mm external Ø	MDP-8	•		•				
Emergency stop label	Mounting-Ø for 22.3 mm, external Ø 53 mm, plastic	MDP-8.2							
	Installation Ø for 22.3 mm, 100 mm external Ø	MDP-6			•				
	Installation Ø for 30.5 mm, 53 mm external Ø	DPF-9	•		•				
	Installation Ø for 30.5 mm, 100 mm external Ø	DPF-7	•		•				
	External Ø 70 mm, V4A version, colour yellow, self-adhesive, no labelling	NDP-70	•	•	•				
	External Ø 65 mm plastic – as adhesive foil	NDP-65	•	•	•				
	Emergency stop protective collar, installation Ø for 22.3 mm operating element Ø 38,5 mm	EDRR-1 SET	•						
	Emergency stop protective collar, installation Ø for 22.3 mm operating element Ø 49 mm	EDRR-2 SET	•		•				
Protective collar	Emergency stop protective collar, installation Ø for 30.5 mm operating element Ø 38.5 mm	EDRR-1.1 SET	•						
	Emergency stop protective collar, installation Ø for 30.5 mm operating element Ø 49 mm	EDRR-2.1 SET	•		•				
	Emergency stop protective collar, material 1.4550, incl. fastening screws	NSK/V4A/GB		•					
	Protective collar to prevent accidental touching for pushbuttons and illuminated pushbuttons	NSK-GR		•					
	Selector switch lock for two-position selector switch	NWSP21GR		•					
Selector switch lock	Selector switch lock for three-position selector switch	NWSP32GR		•					
	Blanking plug, metallized	NB							
	Blanking plug, stainless steel	NB/VA		•					
Blanking plug	Blanking plug, installation Ø 22.3 mm	MBN							
0.0	Blanking plug, installation Ø 30.5 mm	BN			•				
	Blanking plug, installation Ø 22.3 mm	ABN				•			
Dust shield cap	Dust shield cap for lamps and push buttons	AMT				•			
	Identification label, small	NZSO/V4A		•					
	Identification label, large	NZSO2/V4A		•					
	Identification label, small	RZSO			•				
	Identification label, medium	RZSO1			•				
	Identification label, large	RZSO2			•				
Identification label	Identification label, aluminium	MZSO							
	Identification label, plastic	KZSO							
	Identification label, 30.5 mm, small	ZSO2	•						
	Identification label, 30.5 mm, large	ZSO	•						
	Identification label, 30.5 mm, large	ZSNO	•						
	Identification label	AZSO							
	Adapter ring with gasket for using Ø 22 mm operating buttons to 30.5 mm drilled holes	NUE		•					
Adapter ring	Adapter ring with gasket for using Ø 22 mm operating buttons to 30.5 mm drilled holes	RUE			•				
	Adapter ring with gasket for using Ø 22 mm operating buttons to 30.5 mm drilled holes	MUE	•						
0	Spare key for key selector switch	SDS1/SDS2			•				
Spare key	Spare key for key selector switch	A-S							

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Accessories

Туре	Description	Type designation	Recommended for product portfolio				
				N	R	Α	
	Mounting flange	EFM	•	•	-		
	Mounting flange	ELM			-		
mounting flange	Mounting flange for position switch	EFMH	•				
	Mounting flange	RLM			•		
	Driver for contact elements	R-F			•		
Maunting tool	Mounting tool for mounting flange	RMW			•		
Mounting tool	Installation tool for knurled nut	A-14				•	
Removal tool	Removal tool for contact elements	A-DW				•	
Multi LED	Multi LED white Ba9S, 24 VDC	LE24/9WS			•	•	
WILLIU LED	Multi LED white Ba9S, 230 VDC	LE230/9WS	•		•		
Lamp	Lamp 24V/1.9W	L24/9			•		



Emergency stop protective collar Protective collar Selector switch lock ■ NSK/V4A/GB ■ NSK-GR ■ NWSP21GR / NWSP32GR ■ Bracket material 1.4550 ■ Protective collar to prevent accidental touching ■ Replacement measure for key-operated plate V4A powder-coated ■ For pushbuttons and illuminated N product selector switch portfolio pushbuttons and Illuminated push-■ For selector switches with long toggle ■ Padlock not included in the delivery ■ Command device not included in delivery

Accessories

Dust shield cap Blanking plug Blanking plug ■ NB ABN AMT ■ Plastic, metallized ■ Plastic ■ Dust shield cap for lamps and push buttons ■ For installation diameter 22.3 mm ■ For installation diameter 22.3 mm Identification label Identification label Identification label RZSO2 ■ NZSO... Aluminium plate with black anodised ■ Stainless-steel plate V4A ■ Aluminium plate with black anodised labelling labelling area ■ Depending on version, 1 to 3 lines can area ■ Depending on version, 1 to 3 lines can be written be written Identification label Adapter ring Spare key AZSO RUE SDS1/SDS2 and A-S Aluminium plate with black anodised ■ Spare key for key selector switch labelling area Adapter ring from installation with EKM locking

diameter of 30.5 mm to 22.3 mm

■ Note: You must state the locking number too

be written

■ Depending on version, 1 to 2 lines can

Accessories

mounting flange mounting flange mounting flange ■ ELM ■ EFM RLM ■ Mounting flange for E and N product portfolio ■ Mounting flange for E and N product portfolio ■ Mounting flange for R product portfolio illuminated pushbuttons pushbuttons with contact carrier and driver **Position switches Mounting tool** mounting flange ■ PS116-...-S200 ■ EFMH RMW ■ Mounting flange for E and N product portfolio ■ Thermoplastic enclosure ■ Mounting tool for R product portfolio position switches PS116 ■ Symmetrical casing mounting flange Depending on the version, with ■ Protection class IP66, IP67 position switch included in delivery too ■ Connector plug M12 or cable Multi LED **Mounting tool** Removal tool ■ A-14 A-DW ■ LE24/9WS ■ Installation tool for knurled nut ■ Removal tool for contact elements ■ LED white ■ For Ba9S socket ■ 24VAC/DC

S SCHMERSAL 89

■ Also available as 230V version

Enclosure for surface mounting

Enclosure MBGAC/ MBGHAC

The aluminium housings of the MBGAC series enjoy universal application owing to their simple and functional design. They offer the user a high level of sturdiness and a sealing concept that has proven its worth over many years. A special emergency stop enclosure with an integrated protective collar is available in this range that has been coordinated exactly with the emergency stop command devices of product portfolios E and R. This protects the emergency stop from being actuated accidentally and has the advantage for the plant owner of reducing undesirable downtimes

Enclosure MBK

MBK enclosures are manufactured from a very high-quality plastic. This makes it possible for the user to use the housings under extreme conditions, such as temperatures from -40 °C to +100 °C. Furthermore, very few chemicals are capable of causing damage to this plastic. These housings have the glass fibre reinforced plastic to thank for their extreme sturdiness. Users have two knock-out drilled holes available for M20 cable glands to route cables in.

Enclosure KG

The KG-series features ABS plastic housings for simple applications that do not require the highest level of sturdiness. The cable outlets are already mounted on these enclosures, which means that plant manufacturers only needs to mount the command devices.

Enclosure NBG/ EBG/ EX-EBG

Series NBG / EBG / EX-EBG assembly housings are made of high-quality stainless steel using a special deep-drawing process; they have been specially developed for hygiene and heavy-duty applications. The special ribbed gasket that surrounds the base of the enclosure on which the enclosure cover is forged, makes it possible to implement the particularly high IP 69K protection class. The EX-EBG enclosures have an additional integrated reinforcement panel that exceeds even the extreme requirements for explosion protection.



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■ Enclosure material, stainless steel

■ Housing material, plastic

Enclosure for surface mounting

Туре	Description	Housing material	Number of drilled holes	Middle spacing of drilled holes (mm)	Length of enclosure (mm)
	Assembly housing for		1	-	100
	emergency stop		1	_	100
			1	-	100
			2	40	160
			3	40	200
			4	40	245
			5	40	305
MBGAC /			6	40	305
MBGHAC	Enclosure for surface	Alloy	2	50	160
	mounting		3	50	200
	mounting		4	50	245
			5	50	305
			0	-	100
			0	-	160
			0	-	200
			0	-	245
			0	-	305
MBK	Enclosure for surface mounting Assembly housing for emergency stop	Thermoplastic	1	40	85
		memoplastic	1	40	85
			1	40	82
			2	40	120
KG	Enclosure for surface mounting	Thermoplastic	3	40	160
			2	40	120
			3	40	160
			1	-	110
			0	-	154
	Frankson f		0	-	324
	Enclosure for surface		2	60	154
	mounting		3	60	154
NPC/EPC		Stainless staal	4	60	324
NBG/EBG		Stainless steel	5	60	324
			5	65 / 55 / 55 / 55	324
	Assembly housing for		3	54 / 50	154
	emergency stop		3	54 / 50	154
	Enclosure for surface		1	-	110
	mounting		3	60	154
	ounung		5	60	324
	Enclosure for surface		1	-	110
EX-EBG	mounting	Stainless steel	3	60	154
	mounting		5	60	324

Width of	Height of	Drilled hole	Туре	Recomme	nded command de	evice range
enclosure (mm)	enclosure (mm)	for cable gland	designation	"E" program	"N" program	"R" program
100	80	M20	MBGHAC311YE	•		•
100	80	M20	MBGAC311YE	•		•
100	80	M20	MBGAC311	•		•
100	80	M20	MBGAC422			•
100	80	M20	MBGAC433	•		•
100	80	M25	MBGAC444	•		•
100	80	M25	MBGAC455	•		•
100	80	M25	MBGAC466	•		•
100	80	M20	MBGAC532	•		•
100	80	M20	MBGAC543	•		•
100	80	M25	MBGAC554	•		•
100	80	M25	MBGAC565	•		•
100	80	_	MBGAC310	•		•
100	80	-	MBGAC420	•		•
100	80	-	MBGAC430	•		•
100	80	_	MBGAC440	•		•
100	80	-	MBGAC450	•		•
85	84	M20	MBK311	•		•
85	84	M20	MBK311GB	•		•
80	85	M20	KG411-A	•		Suitable only to a limited extent
80	85	M20	KG422-A	•		Suitable only to a limited extent
80	85	M20	KG433-B	•		Suitable only to a limited extent
80	85	M20	KG432-A	•		Suitable only to a limited extent
80	85	M20	KG443-A	•		Suitable only to a limited extent
110	88	M20	NBG311	•		Suitable only to a limited extent
110	88	M20	NBG630		•	
110	88	2x M20	NBG660		•	
110	88	M20	NBG632/NM		•	
110	88	M20	NBG633		•	
110	88	2x M20	NBG664/NM		•	
110	88	2x M20	NBG665		•	
110	88	2x M20	NBG665/65.55		•	
110	88	M20	NBG633/54.50/NSK		•	
110	88	M20	NBG633/54.50		•	
110	88	M20	EBG311.0	•	•	•
110	88	M20	EBG633.O	•	•	•
110	88	M20	EBG665.O	•	•	•
110	88	M20	EX-EBG311.0			•
110	88	M25	EX-EBG633.O			•
110	88	2x M25	EX-EBG665.O			

Description

Area of application

Ergonomic operation of the main machine functions at the human-machine interface is a key factor in safety. The control units should be mounted as close as possible to the safety doors so that operators have an overview of the process.

BDF Series control units meet this requirement. This series has been designed for mounting onto the commercially available aluminium profile systems of machine enclosures and you can quickly attach them and integrate them in the ambient structure.

Design and way of functioning

The range is based on a high-quality design with slimline housing made from impact-resistant plastic. Two designs are available to accommodate one or four command devices or indicator lights.

Users can choose from a large product portfolio of illuminated control push buttons, selector switches and selector buttons, LED illuminated indicators, key-operated switches and standards-compliant Emergency-Stop command devices. Positioning of the pushbuttons on the control panel is also freely selectable. Labelling fields allow you to label the functions individually.

This makes it possible for machine builders to use the BDF range to represent the most common operator functions like Emergency Stop, ON / OFF, Forwards / Backwards, Operating Mode Selection, display of operating status conditions or error messages, etc. All the command devices and indicator lights have been developed for industrial applications and have been tried and tested in other series of the command device product portfolio.

The system also includes a mounting plate to combine the control panel with a solenoid interlock and an ergonomic door handle. The BDF 200 AS variant is available to integrate operating devices into the AS Interface Safety at Work (AS-i SaW) communications network.







Sample application



The photo shows a combination with the BDF200 and an AZM200 solenoid interlock, including a B30 door-handle actuator with the mounting plate as an elegant safety door solution. This positive connection between the BDF200 control panel and the AZM200 solenoid interlock offers machine operators a whole new level of convenience.

Technical data





■ BDF100...-NH ■ BDF100... **Key Features**

- Slim, shock-resistant thermoplastic enclosure
- For mounting on commercially available aluminium profile systems
- Emergency stop function with and | Large product portfolio of without protective collar
- operating and lighting elements

Other versions

ATEX / IECEx	-	-
AS-i SaW	_	-

Technical features

General description	Control panel with emergency stop	Control panel with one control element
Mechanical data		
Housing material	glass-fibre reinforced thermoplastic, self-extinguishing	glass-fibre reinforced thermoplastic, self-extinguishing
Colour (of cover/enclosure box)	Yellow / Black	Black / Black
Dimensions L x W x H (with connector)		
with protective collar	99 × 40 × 69 mm	-
Without protective collar	99 × 40 × 49 mm	99 × 40 × 49 mm
Connection	Connector plug M12, 8-pole	Connector plug M12, 8-pole
Electrical data		
Rated operating voltage Ue	24 V	24 V
Thermal test current I _{the}	2.5 A	2.5 A
Utilisation category	AC-15: 24 VAC/2 A; DC-13: 24 VDC/1 A	AC-15: 24 VAC/2 A; DC-13: 24 VDC/1 A
Switching of low loads	5 V / 1 mA	5 V / 1 mA
Rated insulation voltage U _i	60 V	60 V
Circuit versions		
Emergency stop	2 NC contact/1 NO contact	-
Command devices	-	1 NO /1 NC; 2 NO
Emergency stop with indicator lamp	2 NC contact/1 NO contact	-
Command devices with indicator lamp	_	1 NO /1 NC; 2 NO
Ambient conditions		
Ambient temperature	−25 °C +65 °C	−25 °C +65 °C
Protection class	IP65	IP65

Safety classification

Standards	EN ISO 13849-1	EN ISO 13849-1
Mechanical life	100,000	1,000,000
B _{10d} value	100,000	100,000
Certificates	c UL vs	c (Vi) es





■ BDF200-NH-...

■ BDF200...

- Emergency stop function with and without protective collar
 Large product portfolio of operating and lighting elements

Control panel with emergency stop	Control panel with
and 3 control elements	4 control elements
glass-fibre reinforced thermoplastic, self-extinguishing	glass-fibre reinforced thermoplastic, self-extinguishing
Yellow / Black	Black / Black
220 × 40 × 69 mm	-
220 × 40 × 49 mm	220 × 40 × 49 mm
M20 cable gland with plug-in terminals	M20 cable gland with plug-in terminals
24 V	24 V
2.5 A	24 V 2.5 A
AC-15: 24 VAC/2 A:	AC-15: 24 VAC/2 A:
DC-13: 24 VDC/1 A	DC-13: 24 VDC/1 A
5 V / 1 mA	5 V / 1 mA
60 V	60 V
2 NC / 1 NO	-
1 NC /1 NO; 2 NO	1 NC /1 NO; 2 NO
2 NC contact	-
1 NO	1 NO
−25 °C +65 °C	−25 °C +65 °C
IP65	IP65

EN ISO 13849-1	EN ISO 13849-1
1,000,000	1,000,000
(Emergency stop 100,000)	
100,000	100,000
c(U), vs	c (UL) us

Actuating elements

Emergency stop pushbutton NH	Emergency sto	op pushbutton l	NHK	Pushbutton D	г	
			B			
 Mushroom-shaped plastic button, Ø 30 mm without protective collar: ordering suffix NH Pull to reset 1 NO contact / 2 NC contacts 	with protectivePull to reset	naped plastic but e collar: ordering / 2 NC contacts		2 NO contactPrinting is pos	button, button surf s or 1 NO contac ssible on request able below for the	t / 1 NC contact
Indicator lights LM	Emergency-sto	op pushbutton l	РТ	Illuminated pu	shbutton LT	
 Illuminated surface 19 × 19 mm Lamp replacement at the front Printing is possible on request Refer to the table below for the ordering suffix 	 without latching 2 NO contact Printing is pos Refer to the tax 	s or 1 NO contacts on 1 NO contacts on request able below for the	t / 1 NC contact e ordering suffix	2 NO contactLamp replacePrinting is posRefer to the to	button, button surfices or 1 NO contact the front at the front assible on request able below for the	t / 1 NC contact : : e ordering suffix
Ordering suffix	yellow	red	green	blue	black	white
Emergency-stop pushbutton PT	PTYE	PTRD	PTGN	PTBU	РТВК	PTWH
Pushbutton DT	DTYE	DTRD	DTGN	DTBU	DTBK	DTWH

Illuminated pushbutton LT..

Indicator lights LM..

LTYE

LMYE

LTRD

LMRD

LTGN

LMGN

LTBU

LMBU

LTWH

LMWH

Actuating elements

Maintained selector sy spring-return selector		Maintained selector sy spring-return selector		switches/buttons		
				ttsayy		
■ Refer to the table belo	 Version with standard toggle, anthracite Refer to the table below for the ordering suffix 		gle,anthracite ow for the ordering suffix	 Version with high-quality cylinder lock; therefore, IP65 in this case too Key can be removed in all positions Refer to the table below for the ordering suffix 		
Ordering suffix	Selector switch	Selector switch	Selector switch	Selector switch	Selector switches	
	1 latched position	2 latched positions to the left/right of the zero position	1 momentary position and automatic return to the zero position	2 touch positions to the left/right of the zero position and automatic return to the zero position	1 momentary position on the right and automatic return to the zero position and 1 maintained position to the left of the zero position	
	2 NO or 1 NO / 1 NC	1 NO per position or 1 NC (position 1) / 1 NO (position 2)	2 NO or 1 NO / 1 NC	1 NO per position or 1 NC (position 1) / 1 NO (position 2)	1 NO per position or 1 NC (position 1) / 1 NO (position 2)	
Standard toggle	WS20	WS30	WT20	WT30	WTS30	
Long toggle	WS21	WS31 WT21		WT31	WTS31	
Key-opera- ted switch	SWS20	SWT20				

Combination options

Actuating elements		BDF100 with	D BDF200			Control panels	
		with	at pos. 1	at pos. 2	at pos. 3	at pos. 4	
	NH	•	•				BDF100
	NHK	•	•				
	PT		•	•	•	•	
	DT	•	•	•	•	•	BDF200
	LT	•	•*	•	•	•	Pos. 1
	LM		•*	•	•	•	Pos. 2
Cracy	SW.20	•		•	•		Pos. 4
	W0	•		•	•		
	W1	•		•	•		

^{*} Not possible in combination with contact version 10.

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Preferred types¹⁾ and accessories

Series	Fitting				Indicator	Туре	Material
	at pos. 1	at pos. 2	at pos. 3	at pos. 4	lamp	designation	number
BDF100	NH	_	_	_		BDF100-NH-G-ST	101215862
	NHK	_	_	_		BDF100-NHK-G-ST	101211974
	LTBU	_	_	_	_	BDF100-11-LTBU-ST	101216402
	LTGN	_	_	_		BDF100-11-LTGN-ST	101216247
	SWS20	_	_	_		BDF100-11-SWS20-ST	101217193
	WS20	_	_	_	green	BDF100-11-WS20-G/GN-ST	103001068
	LTBU	_	_	_		BDF100-20-LTBU-ST	101217770
	LTGN	_	_	_	_	BDF100-20-LTGN-ST	101217217
	NH	LTGN	LTGN	LTYE		BDF200-NH-10-LTGN-LTGN-LMYE-G24	103000487
		LTYE	SWS20	LTBU	red	BDF200-NH-10-LTYE-SWS20-LTBU-G24	103000657
		LTBU	LTRD	LTGN	_	BDF200-NHK-20-LTGN-LTBU-LTRD	101212033
		SWS20	LTGN	LTRD		BDF200-NHK-20-LTGN-LTBU-LTRD	101212023
BDF200		LT	LT	LT		BDF200-NH-10-LT-LT-LT-G24-2875	103007781
		LT	LT	LT		BDF200-NH-11-LT-LT-2875	103007782
		LT	LT	LT		BDF200-NH-20-LT-LT-LT-2875	103007783
		SWS20	LT	LT		BDF200-NH-11-SWS20-LT-LT-2875	103007789
3		SWS20	LT	LT		BDF200-NH-20-SWS20-LT-LT-2875	103007790
100	NHK	WT30	DTRD	DTGN		BDF200-NHK-11-WT30-DTRD-DTGN	101212034
		LTGN	LTBU	LTRD		BDF200-NHK-20-LTGN-LTBU-LTRD	101211180
		LT	LT	LT		BDF200-NHK-10-LT-LT-G24-2875	103007784
		LT	LT	LT	_	BDF200-NHK-11-LT-LT-2875	103007785
		LT	LT	LT		BDF200-NHK-20-LT-LT-LT-2875	103007786
		SWS20	LT	LT		BDF200-NHK-11-SWS20-LT-LT-2875	103007791
		SWS20	LT	LT		BDF200-NHK-20-SWS20-LT-LT-2875	103007792
	LT	LT	LT	LT		BDF200-LT-11-LT-LT-LT-2875	103007787
		LT	LT	LT	_	BDF200-LT-20-LT-LT-LT-2875	103007788



¹⁾ The preferred types designate the choice of devices with faster delivery times.

Type designation -2875: the coloured button caps are included in the scope of delivery as an accessory pack for customers to mount themselves. To see a wide range of other types, visit www.schmersal.net

Two-hand control panels

Description

Area of application

The job of two-hand controls or two-hand control panels is to ensure that machine operators hands are located on the control panel when they issue the control signal for a hazardous movement. This prevents operators from reaching into the danger area after starting the machine or process.

The main areas of application for two-hand controls are presses and stamping units in the metal processing or powder metallurgy industries as well as similar machines and systems that involve manual insertion and removal operations. These include printing and paper processing machines, rubber and plastics processing machines, machines involved in the chemical industry and assembly plants.

Design and way of functioning

Two-hand control panels are designed as such so the operators need both hands at the same time to start a hazardous movement. This forces operators to keep their hands in the same place which means that they cannot reach into the danger zone while the system is carrying out the hazardous movement.

All Schmersal Group two-hand control panels are fitted with an Emergency Stop button that complies with EN ISO 13850. Apart from this, there are guard hoods over the operating elements, which prevent people from circumventing the protection function using their hands, elbows, stomach, hips, thighs or knees, for example. It is also not possible to operate from the back of the control panels.





The devices comply with the requirements of EN 574, which, amongst other things, specifies the spacing of the controls. Users can choose between different versions that differ, amongst other things, by virtue of the material of the enclosure (plastic and die-cast aluminium). In the central part of the folding enclosure, it is possible to mount up to eight additional command and signalling devices.

Accessories include, amongst other things, various stand versions. Combined with the PROTECT SRB 201 ZH safety-monitoring module, it is possible to integrate two-hand control panels into the machine controller.

Wide selection of mounting posts

You can find appropriate mounting posts and other accessories on page 108 and in our online catalogue at www.schmersal.net.





Two-hand control panels

Technical data





	SEPK02	SEPG05	
Key Features			
Technical features	Plastic enclosure Control panel with 8 additional drilled holes that you can knock out if required 2-piece enclosure for simple and favourable assembly	Die-cast aluminium enclosure Control panel suitable for mounting a minimum of 8 additional command and signalling devices Easy assembly thanks to 2-piece folding enclosure Ergonomic operation due to wrist support Terminal strips and relay assembly possible in the interior	
General description	Two-hand control panel	Two-hand control panel	
Mechanical data		·	
Housing material	Thermoplastic	Die-cast aluminium	
Colour	RAL 7035 (tinted)	RAL 7035 (powder-coated)	
Dimensions (L x W x H)	469 × 137 × 185 mm	494 × 160 × 184 mm	
Possible fastening			
On mounting post	Yes	Yes	
Directly on the machine or wall	Yes	Yes	
Command positions			
Number of drilled holes	3	3	
Optional possible command positions	8	8	
Ø of drilled hole	22.3 mm	22.3 mm	
Electrical data	Depends on the pre-mounted command device	Depends on the pre-mounted command device	
Ambient conditions			
IP Protection class	IP54	IP54	
Safety classification			
Standards	IEC 60947-5-1; IEC 60947-1; IEC 60947-5-5; EN ISO 13850; EN 574	IEC 60947-5-1; IEC 60947-1; IEC 60947-5-5; EN ISO 13850; EN 574	
Certificates	-	-	

We recommend using our SRB safety-monitoring module to monitor two-hand control panels.

 $You \ can \ also \ find \ appropriate \ mounting \ posts, \ command \ devices \ and \ other \ accessories \ in \ our \ online \ catalogue \ at \ www.schmersal.net.$





SEP09

- Aluminium enclosure
 For separate assembly of the controls for two-hand control
 Specify on user side spacing
- according to EN 574

Two-hand control

Aluminium

RAL 7035 (powder-coated) 155 × 150 × 160 mm (per operating element)

No

Yes

1 per operating element

22.3 mm

Depends on the pre-mounted command device

IP54

IEC 60947-5-1; IEC 60947-1; IEC 60947-5-5; EN ISO 13850; EN 574

Two-hand control panels

Preferred types 1)

Series		Enclosure	Description	Controls	Head Ø	Contacts
SEPK02	· · ·	Thermoplastic	2-piece enclosure with 8 additional drilled holes that you can knock out if required	ADP55.3SW	- 55 mm	1 NO / 1 NC
				ADP55.3SW/O.F		
				Empty enclosure		
		Metal	2-part enclosure suitable for mounting a minimum of 8 additional command and signalling devices	EDP42SW	42 mm	1 NO / 1 NC
SEPG05				EDP55SW	55 mm	1 NO / 1 NC
				ADP55.3SW	55 mm	1 NO / 1 NC
				Empty enclosure		
SEP09		Metal	For separate assembly of the controls for two-hand control with detachable aluminium cover on the bottom	EDP55SW	55 mm	1 NO / 1 NC
				EDP42SW	42 mm	1 NO / 1 NC
				Empty enclosure		

For the technical data of the command devices, visit www.schmersal.net.

¹⁾ The preferred types designate the choice of devices with faster delivery times.

	Emergency stop	Head Ø	Contacts	Type designation	Material number
	ADRR40RT	40 mm	1 NO / 1 NC	SEPK02.0.4.0.22/95	101027371
	ADRR40R1			SEPK02.0.4.0.22/95.E2	101211126
				SEPK02.0.L.22	101027369
	EDRR40RT	40 mm	1 NO / 1 NC	SEPG05.3.3.0.22/95	101172764
	EDRR50RT	50 mm	1 NO / 1 NC	SEPG05.3.2.0.22/95	101172762
	EDRR40RT	40 mm	1 NO / 1 NC	SEPG05.3.4.0.22/95	101172765
	EDRR50RT	50 mm	1 NO / 1 NC	SEPG05.3.1.0.22/95	101172760
	EDRR40RT	40 mm	1 NO / 1 NC	SEPG05.3.4.0.22/95.E1	101210845
				SEPG05.3.L.22	101172767
	-	_	-	SEP09.0.1.0.22/95	101022849
	_	-	-	SEP09.0.3.0.22/95	101022851
				SEP09.0.L.22	101022856

Two-hand control panels

Mounting post



Recommended evaluations



tec.nicum

Your partner for machine safety and workplace protection

tec.nicum is the new service division of the Schmersal Group. It offers machine manufacturers, machine operators and distributors competent advice with product and manufacturer neutrality.

tec.nicum supports its clients in the reliable design of machines and workplaces.

The tec.nicum team drafts and realises safety solutions across all lifecycle stages of the machine.

The new range of services:



tec.nicum academy Seminars and training



tec.nicum consulting Consultancy services



tec.nicum engineering Design, planning and PLC programming



tec.nicum integration
Execution and installation



For detailed information, check out www.tecnicum.com

Maintained joystick switches and spring-return joystick switches Description

Area of application

Extremely robust, compact, versatile and functional: These properties make MK/WK series joystick buttons and switches highly suitable for use on machinery and plants in the food-processing and process technology industries.

Furthermore, they are suitable for especially harsh industrial applications, including outdoor usage. Compared with multifunctional command systems, such as those used on the control units for cranes and automated guided vehicles (AGV), they need considerably less installation space.

Design and way of functioning

110

Users can choose between three designs:

- Maintained joystick switch, reset by touch and spring force
- Spring-return joystick switch, reset by spring force
- Maintained and spring-return joystick switch, reset by touch and spring force

All the designs are available with up to four switch positions/actuating directions.

This means that the joystick switches and buttons make the HMI easier: It is possible to actuate different machine functions with a single, compact piece of robust switchgear.

The joystick switches and buttons are available in a wide range of different contact variants with up to eight galvanically isolated contacts as well as in protection classes IP65, IP67 and IP69K. We can also supply versions for outdoor applications that are suitable for temperatures of $-25\,^{\circ}$ C to +80 °C. If you want protection from accidental actuation from the zero position, it is possible to fit the operating devices with a mechanical lock.

The contact system in series MK and WK works on the tried and tested four-way contact ("H bridge") principle that is extremely shock- and jolt-resistant.







Operating principle

Spring-return joystick switch

Spring-return switching position (touch position) Reset by spring force

Maintained joystick switch Maintained switching positions

(latched position)
Reset by touch and spring force

Maintained/spring-return joystick switch

Switching position springreturn and maintained Reset by touch and spring force







Locking sleeve

All devices are available with an additional mechanical lock as a protection against accidental shifts out of the home position. The holding force of the lock is approx. 100 N for devices with an installation diameter of 22.3 mm and approx. 200 N for devices with an installation diameter of 30.5 mm.



Maintained joystick switches and spring-return joystick switches Technical data





■ MK

MKS

Key Features

- Mounting hole Ø 22.3 mm
- Spring-return joystick switch
- Mounting hole Ø 22.3 mm
- Maintained joystick switch

Technical features

Mechanical data			
Length of actuator	77 mm	77 mm	
Material of the front ring	Al anodised	Al anodised	
Fixing	Lock nut	Lock nut	
Mounting hole	22.3 mm	22.3 mm	
Installation depth	Depending on contact type	Depending on contact type	
Front plate thickness	1.5 mm 6 mm	1.5 mm 6 mm	
Spacing	80 × 80 mm	80 × 80 mm	
Actuating force	approx. 11 N	approx. 11 N	
Momentary position	To left and right of zero position	_	
Latched position	_	To left and right of zero position	
Resistance to shock	110 g/4 ms - 30 g/18 ms, no bouncing	110 g/4 ms - 30 g/18 ms, no bouncing	
Resistance to vibrations	> 20 g/10 200 Hz	> 20 g/10 200 Hz	
Switching frequency	1,200 s/h	1,200 s/h	
Switching principle	Creep circuit element	Creep circuit element	
Execution of the electrical connection	Screw terminals	Screw terminals	
Cable section:	0.5 mm ² 2.5 mm ²	0.5 mm ² 2.5 mm ²	
Electrical data			
Rated impulse withstand voltage U _{imp}	4 KV	4 KV	
Rated insulation voltage U _i	400 V	400 V	
Thermal test current I _{the}	10 A	10 A	
Max. fuse rating	10 A gG D-fuse	10 A gG D-fuse	
Utilisation category	AC-15: 250 VAC/8 A; DC-13: 24 VDC/5 A	AC-15: 250 VAC/8 A; DC-13: 24 VDC/5 A	
Ambient conditions			
Ambient temperature	−25 °C +80 °C	−25 °C +80 °C	
Protection class	IP65 / IP67 to IEC 60529	IP65 / IP67 to IEC 60529	

Safety classification

Standards	IEC 60947-5-1, IEC 60947-1	IEC 60947-5-1, IEC 60947-1
Mechanical life	1,000,000	1,000,000
B _{10d} value	100,000	100,000





■ WKT

■ WKS

- Mounting hole Ø 30.5 mm
- Spring-return joystick switch
- Mounting hole Ø 30.5 mmMaintained joystick switch

90 mm	90 mm
Al anodised	Al anodised
mounting flange	mounting flange
30.5 mm	30.5 mm
Depending on contact type	Depending on contact type
1.5 mm 10 mm	1.5 mm 10 mm
80 × 80 mm	80 × 80 mm
approx. 11 N	approx. 11 N
To left and right of zero position	_
-	To left and right of zero position
110 g/4 ms - 30 g/18 ms, no bouncing	110 g/4 ms - 30 g/18 ms, no bouncing
> 20 g/10 200 Hz	> 20 g/10 200 Hz
1,200 s/h	1,200 s/h
Creep circuit element	Creep circuit element
Screw terminals	Screw terminals
0.5 mm ² 2.5 mm ²	0.5 mm ² 2.5 mm ²
4 KV	4 KV
400 V	400 V
10 A	10 A
10 A gG D-fuse	10 A gG D-fuse
AC-15: 250 VAC/8 A;	AC-15: 250 VAC/8 A;
DC-13: 24 VDC/5 A	DC-13: 24 VDC/5 A
−25 °C +80 °C	−25 °C +80 °C
IP65 / IP67 to IEC 60529	IP65 / IP67 to IEC 60529

Maintained joystick switches and spring-return joystick switches Selection aid

1st step: Selection of the device design

-									
		Contact variants			S	Spring-return joystick switch			
	Position	Position	Position	Position		e MKT Ø 22.3 mm	Range WKT Mounting-Ø 30.5 mm		
	A	В	С	D	without locking sleeve	with locking sleeve	without locking sleeve	with locking sleeve	
	1 NO	1 NO			MKTA32	MKTA321	WKTA32	WKTA321	
	1 NC	1 NC			MKTA32/401	MKTA321/401	WKTA32/401	WKTA321/401	
	2 NO	2 NO			MKTB32	MKTB321	WKTB32	WKTB321	
	1 NC/1 NO	1 NC/1 NO			MKTB32/1x401	MKTB321/1x401	WKTB32/1x401	WKTB321/1x401	
	2 NO	2 NO			MKTC32	MKTC321	WKTC32	WKTC321	
	1 NO	1 NO	1 NO		MKTC42	MKTC421	WKTC42	WKTC421	
	1 NO	1 NO	1 NO	1 NO	MKTC52	MKTC521	WKTC52	WKTC521	
	1 NC	1 NC	1 NC	1 NC	MKTC52/2x401	MKTC521/2x401	WKTC52/2x401	WKTC521/2x401	
	4 NO	4 NO			MKTE32	MKTE321	WKTE32	WKTE321	
	4 NC	4 NO			MKTE32/404	MKTE321/404	WKTE32/404	WKTE321/404	
	4 NC	4 NC			MKTE32/800	MKTE321/800	WKTE32/800	WKTE321/800	
	2 NO	2 NO	2 NO	2 NO	MKTE52	MKTE521	WKTE52	WKTE521	
	1 NC/1 NO	1 NC/1 NO	2 NO	2 NO	MKTE52/206	MKTE521/206	WKTE52/206	WKTE521/206	
	2 NC	2 NO	2 NO	2 NO	MKTE52/206.1	MKTE521/206.1	WKTE52/206.1	WKTE521/206.1	
	1 NC/1 NO	1 NC/1 NO	1 NC/1 NO	1 NC/1 NO	MKTE52/2x401	MKTE521/2x401	WKTE52/2x401	WKTE521/2x401	

2nd step: Selection of the bellows

	Standard	/WKT-19.4	/WKT-19.3	/WKT-26	
lows					
Description	Bellows rubber	Bellows rubber, suitable for outdoor usage	Silicone bellows, UV-resistant up to -40°C	Silicone bellows, UV-resistant up to -40°C thick-walled / tear-proof IP69K	
Material thickness		approx. 1 mm		approx. 2 mm	
Material features	tear-	proof	partly tear-proof	tear-proof	
Protection class (frontside)		IP65 / IP67		IP67 / IP69K	
Ambient temperature	−25 °C .	+80 °C	−40 °C	: +80 °C	
Mechanical life	1,000,000	500,000	300,000	500,000	
Notes	-	-	-	Only usable in combination with spring- return joystick switches without locking sleeve	
Material resistance	Rul	bber	Silicone		
- UV/ozone	not suitable	suitable	particula	larly suitable	
- Outdoor usage	not suitable	suitable	particula	larly suitable	
– Fuel, oil	partly	suitable	not suitable		
- Solvents	partly	suitable	partly suitable		
– Acids	partly	suitable	not suitable		
- Chemicals	not s	uitable	partly	/ suitable	
Foodstuff	not s	uitable	physiologi	cally harmless	

Optional bellows

To order, the order code of the bellows is added to the order code of the switch.

	Maintained jo	Maintained/spring-return			
	e MKS Ø 22.3 mm	Range WKS Range WKTS Mounting-Ø 30.5 mm Mounting-Ø 30.5 i			
without locking sleeve	with locking sleeve	without locking sleeve	with locking sleeve	without locking sleeve	with locking sleeve
MKSA32	MKSA321	WKSA32	WKSA321	WKTSA321)	WKTSA3211)
MKSA32/401	MKSA321/401	WKSA32/401	WKSA321/401		
MKSB32	MKSB321	WKSB32	WKSB321		
MKSB32/1x401	MKSB321/1x401	WKSB32/1x401	WKSB321/1x401		
MKSC32	MKSC321	WKSC32	WKSC321		
MKSC42	MKSC421	WKSC42	WKSC421		
MKSC52	MKSC521	WKSC52	WKSC521	WKTSC52 ²⁾	WKTSC521 ²⁾
MKSC52/2x401	MKSC521/2x401	WKSC52/2x401	WKSC521/2x401		
MKSE32	MKSE321	WKSE32	WKSE321		
MKSE32/404	MKSE321/404	WKSE32/404	WKSE321/404		
MKSE32/800	MKSE321/800	WKSE32/800	WKSE321/800		return (touch position) and ained (latched position)
MKSE52	MKSE521	WKSE52	WKSE521		ng-return (touch position)
MKSE52/206	MKSE521/206	WKSE52/206	WKSE521/206		aintained (latched position)
MKSE52/206.1	MKSE521/206.1	WKSE52/206.1	WKSE521/206.1		
MKSE52/2x401	MKSE521/2x401	WKSE52/2x401	WKSE521/2x401		

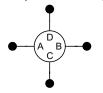
3rd step: Your product

Ordering example	Type designation	
	Mounting hole 22,3 mm	M
	Spring-return joystick switch	KT
	Contacts 4 NO contacts Position A	E32
	4 NO contacts Position B	
	With locking sleeve	1
	Bellows suitable for outdoor usage	/WKT-19.4
		MKTE321/WKT-19.4

Maintained joystick switches and spring-return joystick switchesPreferred types ¹⁾

Mounting-Ø	Туре	With locking	Installation	Contact va	riants			Туре	Material
	1.360	sleeve	depth	Position A		Position C	Position D	designation	number
		_	70	4.00	4.00			MKSA32	101005813
			70 mm	1 NO	1 NO	-	_	MKSA321	101005816
		_	104					MKSB32	101203907
			104 mm	2 NO	2 NO			MKSB321/WKT-19.3	101191939
	Maintained	_		2 NO	2 NO	-	_	MKSC32	101005817
	joystick switch	•	70					MKSC321	101005818
	Switch	_	70 mm	4 NO	4 NO	4.110	4 NO	MKSC52	101005821
				1 NO	1 NO	1 NO	1 NO	MKSC521	101005822
		_	110	2 NO	2 NO	2.110	2.110	MKSE52/WKT-19.4	101190916
			112 mm	2 NO	2 NO	2 NO	2 NO	MKSE521	101005826
22.3 mm		_	70	4.00	4 NO			MKTA32	101005827
			70 mm	1 NO	1 NO	-	_	MKTA321	101005829
		_	104 mm					MKTB32	101005828
		•	104 111111	2 NO	2 NO			MKTB321	101194681
	Spring-	_		2 NO	2 NO	-	1 NO	MKTC32	101005832
	return joystick	•	70 mm					MKTC321	101005835
	switch	_	70 mm	1 NO	1 NO	1 NO		MKTC52	101005837
		•		INO	I NO	INO		MKTC521	101005844
		•	112 mm	4 NO	4 NO	_	_	MKTE321	101190067
		_		2 NO	2 NO	2 NO	2 NO	MKTE52	101005842
		•		2 NO	2 NO	ZINO	2 NO	MKTE521	101005845
		_		1 NO	1 NO		-	WKSA32	101019540
		•		INO	INO	-		WKSA321	101019545
		- 57	57 mm	2 NO	2 NO			WKSC32	101019465
	Maintained	•	37 111111	2 NO	2 NO	-	_	WKSC321	101019493
	joystick switch	_		1 NO	1 NO	1 NO	1 NO	WKSC52	101019467
				TNO	TNO	INO	TNO	WKSC521	101019473
		_	01 mm	2 NO	2 NO	2 NO	2 NO	WKSE52	101019489
		•	91 mm	2 NO	2 NO	ZINO	2 NO	WKSE521	101019492
20 E mm		_	57 mm	1 NO	1 NO			WKTA32	101007593
30.5 mm		•	57 mm	INO	INO	_	_	WKTA321	101019509
		_	01 mm					WKTB32	101019514
	Spring-	•	91 mm	2 NO	2 NO			WKTB321	101019539
	return	_		2 NO	2 NO	_	_	WKTC32	101007594
	joystick	•	57 mm					WKTC321	101007595
	switch	_	57 mm	1 NO	1 NO	1 NO	1 NO	WKTC52	101007597
		•		1 NO	1 NO	1 NO	1 NO	WKTC521	101019447
		_	04	2 NO	2.110	2.110	2.110	WKTE52	101019461
		•	91 mm	2 NO	2 NO	2 NO	2 NO	WKTE521	101019464

Schematic representation of positions A-D



¹⁾ The preferred types designate the choice of devices with faster delivery times. To see a wide range of other types, visit **www.schmersal.net**

Maintained joystick switches and spring-return joystick switches Dimensions

Range MK Mounting-Ø 22.3 mm	2 contacts	4 contacts	4 contacts	8 contacts
	29 Year Of D	700 dlb	MP max. 6	MP max. 6
9 Ø 35	MKTA32	MKTB32	MKTC32	MKTE32
Ø 35 Ø 25	MKSA32	MKSB32	MKSC32	MKSE32
8 0			MKTC42	MKTE52
lockii max.6			MKSC42	MKSE52
MAP IN MA			MKTC52	
without locking			MKSC52	
	MKTA321	MKTB321	MKTC321	MKTE321
<u>Ø 20</u>	MKSA321	MKSB321	MKSC321	MKSE321
with locking sleeve			MKTC421	MKTE521
max.6			MKSC421	MKSE521
다 를 를 를 들어 하는데			MKTC521	
N V V V V V V V V V V V V V V V V V V V			MKSC521	

MP = Mounting plate (Series MK... Max. thickness 6 mm)

Ran Mou	ge WK… unting-Ø 30.5 mm	2 contacts	4 contacts	4 contacts	8 contacts
		01. Xem qM	OL NEW CIM	MP max.10	01. xem QM (II) dIB
e Ve	Ø 38	WKTA32	WKTB32	WKTC32	WKTE32
without locking sleeve	Ø 25	WKSA32	WKSB32	WKSC32	WKSE32
s GL		WKTSA32		WKTC42	WKTE52
Ş				WKSC42	WKSE52
는 으	Max.10			WKTC52	
hou				WKSC52	
wit				WKTSC52	
-	_ Ø 38 _	WKTA321	WKTB321	WKTC321	WKTE321
sleeve	Ø 25	WKSA321	WKSB321	WKSC321	WKSE321
) Sle		WKTSA321		WKTC421	WKTE521
with locking				WKSC421	WKSE521
<u> </u>	max.0			WKTC521	
jŧ	<u>δ</u>			WKSC521	
>	viiiiiiiiiiiiiii			WKTSC521	

MP = Mounting plate (Series WK... Max. thickness 10 mm)

Enabling switches

Description

Area of application

When carrying out set-up, refitting or service work on plant or machinery, it can be beneficial to partially or completely deactivate guard systems. Typically, this includes setting up a machine (set-up mode) and monitoring machining procedures (process monitoring).

One example: The operator of a machine tool is able to check format settings better and program movements more exactly if the safety door is open. The better view of the process makes operation more convenient and reduces set-up and refitting times.

Special safety measures are needed for this case and similar ones; these measures are referred to as special operating modes and are specified in the machine directive and in some type C standards.

The measures that are required in this case include enabling devices that operators must actuate to start up the respective machine functions. In many cases, this is a slowed-down machine movement. The effect of the guard system is only partially or entirely suspended for the time in which the operator presses the enabling device.

Design and way of functioning

Operators must put the enabling device into the centre position and hold it in this position. As soon as they release the button or press it all the way down, the system interrupts the control command on a safety-related basis.

Series ZSD5 and ZSD6 enabling devices are of ergonomic design; with series ZSD6, an additional pushbutton is integrated in the device head. Operators can select the optimum position to the machine or the process; the connection to the machine controller is guaranteed by a signal line.

Both series are suitable for robot applications in accordance with ANSI standards. There are of course suitable safety relay modules available for signal evaluation.





Permissible speeds in enabling mode

It is controversial and standards deal differently with the question of what "reduced" speeds are justifiable in enabling mode to comply with the further condition of the machine directive (see Machine Directive Appendix I, Clause 1.2.5) that the operation of dangerous functions is only possible under minor risk conditions (= reduced speed, reduced power, step mode, etc.)

Consideration should be given to specific C-standard specifications for the individual application.

Otherwise, it is advisable to differentiate between crushing and shearing hazards on the one hand and "just" collision hazards on the other. In this connection, people frequently quote values of 33 mm/sec. (2 m/min.) max. in the case of crushing and shearing hazards and 250 mm/sec. (15 m/min.) max. in the case of collision hazards ¹⁾. MRL 2006/42/EG, however, "permits" higher values if absolutely technically necessary and execution is integrated into a considered and coherent safety concept ^{2) 3)}.

A reduction in speed (performance, movement etc.) can be controlled either via the operating controller or via a safety-related controller or monitoring system, e.g. Safety Limited Speed (SLS) or similar in accordance with EN/IEC 61800-5-2.

In this case too, we refer you to the "responsible standards": to some extent, it is adequate to use just enabling devices for minor risks with a safe controller or monitoring system only being required above and beyond this, to some extent there is, however, a general requirement for "enabling devices + SLS", for example).

Technology is developing in the direction of "+ e.g. "SLS" (i.e. "safe controllers or monitoring systems"). Drives and drive controllers with integrated safety functions of this kind are being found far more frequently on the market. Where these possibilities cannot be implemented owing to reasons of technology and/or costs, consideration should be given to whether pressing the enabling device from stage 2 to stage 3 leads to an acceptably safe operating condition for the user or not, while also taking account of the machine's reaction time (delay from signaling to stationary or uncritical speed) as well as an additional human response time, such as 1 second.

¹⁾ You can find an overview of the maximum speeds that there are for manual intervention on running machines in the IFA Manual (loose leaf collection – Lfg. 2/11 – XII/2011 – Clause 330 216).

²⁾ See Machine Directive Appendix I, Clause 1.2.5: If it is not possible to comply with these requirements at the same time, the (mode selector switch) must trigger other protective measures ..., such as a safe working area is guaranteed.

³⁾ See also specialist committee information sheet 002 of specialist committee MFS of DGUV Wood and Metal Professional Association, Mainz, Process Monitoring on the Shopfloor.

Enabling switches

Technical data



Key Features

- 3-stage grip switch OFF-ON-OFF
- Contacts do not close on resetting from stage 3 \rightarrow stage 1
- 3-stage grip switch OFF-ON-OFF
- Contacts do not close on resetting from stage 3 \rightarrow stage 1
- With additional pushbutton

Technical features

Mechanical data			
Housing material	Plastic, thermoplastic, self-extinguishing	Plastic, thermoplastic, self-extinguishing	
Additional pushbutton in device head	No	Yes	
Number of NO contacts	2	3	
With postive break (stages 2-3)	2	2	
Number of NC contacts	1	1	
Switching frequency	max. 1200/h	max. 1200/h	
Cable section:	0.14 mm ² 1.5 mm ²	0.14 mm² 1.5 mm²	
Connection	Screw terminals	Screw terminals	
Electrical data			
Rated operating voltage Ue	250 V	250 V	
Operating current I _e	3 A	3 A	
Utilisation category NO contacts	AC-15: 125 V / 1.5 A; 250 V / 0.75 A; DC-13: 30 V / 1.0 A; 125 V / 0.22 A; 250 V / 0.1 A	AC-15: 125 V / 1.5 A; 250 V / 0.75 A; DC-13: 30 V / 1.0 A; 125 V / 0.22 A; 250 V / 0.1 A	
Auxiliary contacts	AC-15: 125 V / 1.5 A; 250 V / 0.75 A; DC-13: 30 V / 2.3 A; 125 V / 0.22 A; 250 V / 0.1 A	AC-15: 125 V / 1.5 A; 250 V / 0.75 A; DC-13: 30 V / 2.3 A; 125 V / 0.22 A; 250 V / 0.1 A	
Additional pushbutton	-	AC-15: 125 V / 0.3 A; DC-13: 30 V / 0.7 A; 125 V / 0.1 A	
Ambient conditions			
Ambient temperature	−10 °C +60 °C	−10 °C +60 °C	
Protection class IP	IP65	IP65	

Safety classification

Standards	ISO 13849-1, IEC 61508	ISO 13849-1, IEC 61508
Mechanical life	Stage 1-2-1: min. 1,000,000; Stage 1-2-3-1: min. 100,000	Stage 1-2-1: min. 1,000,000; Stage 1-2-3-1: min. 100,000
B _{10d} value	100,000	100,000
Certificates	TUV (UL) US	

Enabling switches

Ordering details and recommended evaluations

Туре	Description	Connecting cable	Type designation	Material number
Enabling switches	3-stage grip switch	Without	ZSD5/O.LTG	101199467
		5 m	ZSD5/5M	101199469
	3-stage grip switch with additional pushbutton in device head	Without	ZSD6/O.LTG	101199480
		5 m	ZSD6/5M	101210087
Accessories	Mounting angle made of metal		ZSD-H	101163725

Recommended evaluations



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The Schmersal Group

The privately-owned Schmersal Group has been developing and manufacturing products to enhance the safety at work for decades. The company was founded in 1945 and is represented by seven manufacturing sites on three continents and with its own companies and sales partners in more than 60 nations. In the demanding field of machine safety, the Schmersal Group is one of the international market and competence leaders. Based on a comprehensive product range, the company's approximately 2000 employees develop and design complete solutions for the safety of man and machine.

Customers of the Schmersal Group include "global players" from mechanical engineering and plant manufacturing and machine users. They benefit from the comprehensive know-how of the company when it comes to the standard-compliant integration of safety technology in the production processes. Furthermore, Schmersal has special sector expertise in the application fields that demand high quality and special characteristics from safety switching systems. These include food production, the packaging industry, machine tool construction, lift engineering, heavy industry and the automotive industry.

Against the backdrop of increasing numbers of standards and directives, tec.nicum offers a comprehensive range of safety services as part of the Schmersal Group services division: Certified functional safety engineers advise customers on selecting suitable safety equipment, CE compliance assessments and risk assessment, on a word-wide basis.

Product ranges



Safe switching and monitoring

- Guard door monitoring (Safety switches)
- Command devices with safety function
- Tactile safety devices
- Optoelectronic safety devices

Safe signal processing

- Safety relay components
- Safety controllers
- Safety bus systems

Automation

- Position detection
- Command and signalling devices

Industries



- Elevators and Escalators
- Packaging
- Food
- Automotive
- Machine tools
- Heavy industry

Services



- Application support
- CE conformity assessment
- Risk assessment
- Upgrading / Retrofit
- Technical planning and implementation
- Training courses

Competences



- Machine safety
- Automation
- Explosion protection
- Hygienic design

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Precautions have been taken to assure accuracy of the information in this catalogue. Typographic or pictorial errors that are brought to our attention will be corrected in subsequent issues.