

### **Description**

The ZS441 Series is designed to provide a continuous emergency stop along exposed areas of machinery and conveyors which present hazards to operators/maintenance personnel. Unlike E-stop pushbuttons, emergency stop cablepull systems can be actuated at any point along the "trip-wire."

The units feature positive-opening NC contacts which are forced open when the trip-wire is pulled. This design also assures machine stoppage if an operator falls into, leans on, or is pulled against the trip wire.

In addition the switch is designed to operate if the trip wire is cut or goes slack. To comply with OSHA and other safety regulations, the ZS441 features a manual mechanical reset which must be actuated before the controlled equipment can be restarted.

Their rugged metal housing and watertight design (IP65) make them ideal for achieving a higher degree of E-stop safety in industrial and hostile environments.

### Operation

The ZS441 features an axial actuating shaft and a double-pole contact block with 1 NO/1 NC or 2 NC contacts (with trip-wire attached). When installed, the trip-wire is pre-tensioned until the actuating shaft is pulled out 6 mm, closing the open contact.

When the trip-wire is pulled, the positive-break NC contact is forced open via a direct mechanical linkage with the actuating shaft. If the trip-wire goes slack (e.g. breaks or is cut) the NO contact, closed during pre-tensioning, opens – resulting in equipment stoppage.

Manual (key or pushbutton) reset mechanisms assure the equipment cannot be restarted until the reset is actuated.

### **Typical Applications**

ZS441 emergency cable-pull switches are ideal for replacing multiple, discrete E-stop pushbuttons or achieving a continuous, immediately accessible emergency stop. Typical applications include conveyor lines, textile machinery, packaging machinery, turret lathes, power plants, gravel processing and transfer lines.

#### **Features & Benefits**

- Rugged, corrosion-resistant, die-cast aluminum housing ... tolerates the most hostile environments.
- "Positive-break" NC contacts ... assure circuit interruption upon pulling of trip wire.
- Watertight design ... meets IP65 requirements.
- Continuous E-stop protection ... for trip-wire spans up to 82 feet (25m).
- Meets rigid safety agency standards ... EN 418
- Available in three reset styles ... pushbutton, key and non-reset.
- Available in three operating force models ... for application compatibility.
- Mounting accessories ... ease and extend installation.
- Built-in vibration tolerance ... eliminates nuisance tripping.
- Push/pull operation ... actuates if trip-wire is pulled or goes slack.

#### **AVAILABLE ACCESSORIES**

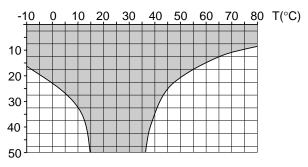
Part Number	Description
PL-M20-24V	24V Pilot light kit
PL-M20-120V	120V Pilot light kit
STQ441-SC	5mm diameter steel cable, PVC coated
STQ441-EB	M10 eye bolt & hex nut
STQ441-CC	Cable clamp
STQ441-TB	Turnbuckle
STQ441-TH	Thimble
STQ441-PU	Pulley assembly (for cable "cornering")

For recommended installation instructions, please see page 109.

# **ZS441 AVAILABLE MODELS AND ACCESSORIES**

### **AVAILABLE STANDARD MODELS**

Part Number	Contact Configuration	Type Reset	Pre-Tensioned Force	Typical Actuating Force (F)	Recommended Cable Length (Minimum & Maximum)
ZS441-10/1S-60N	1 NO & 1 NC	Non-Reset	13.5 lbs (60N)	1.3 lbs (6N)	0-16.5 ft (0-5m)
ZS441-10/1S-150N	1 NO & 1 NC	Non-Reset	34 lbs (150N)	3.1 lbs (14N)	16.5-50 ft (5-15m)
ZS441-10/1S	1 NO & 1 NC	Non-Reset	50 lbs (220N)	5.2 lbs (23N)	50-80 ft (15-25m)
ZS441-10/1SVD-60N	1 NO & 1 NC	Pushbutton	13.5 lbs (60N)	1.3 lbs (6N)	0-16.5 ft (0-5m)
ZS441-10/1SVD-150N	1 NO & 1 NC	Pushbutton	34 lbs (150N)	3.1 lbs (14N)	16.5-50 ft (5-15m)
ZS441-10/1SVD	1 NO & 1 NC	Pushbutton	50 lbs (220N)	5.2 lbs (23N)	50-80 ft (15-25m)
ZS441-10/1SVS-60N	1 NO & 1 NC	Key	13.5 lbs (60N)	1.3 lbs (6N)	0-16.5 ft (0-5m)
ZS441-10/1SVS-150N	1 NO & 1 NC	Key	34 lbs (150N)	3.1 lbs (14N)	16.5-50 ft (5-15m)
ZS441-10/1SVS	1 NO & 1 NC	Key	50 lbs (220N)	5.2 lbs (23N)	50-80 ft (15-25m)
ZS441-20-60N	2 NC	Non-Reset	13.5 lbs (60N)	1.3 lbs (6N)	0-16.5 ft (0-5m)
ZS441-20-150N	2 NC	Non-Reset	34 lbs (150N)	3.1 lbs (14N)	16.5-50 ft (5-15m)
ZS441-20	2 NC	Non-Reset	50 lbs (220N)	5.2 lbs (23N)	50-80 ft (15-25m)
ZS441-20VD-60N	2 NC	Pushbutton	13.5 lbs (60N)	1.3 lbs (6N)	0-16.5 ft (0-5m)
ZS441-20VD-150N	2 NC	Pushbutton	34 lbs (150N)	3.1 lbs (14N)	16.5-50 ft (5-15m)
ZS441-20VD	2 NC	Pushbutton	50 lbs (220N)	5.2 lbs (23N)	50-80 ft (15-25m)
ZS441-20VS-60N	2 NC	Key	13.5 lbs (60N)	1.3 lbs (6N)	0-16.5 ft (0-5m)
ZS441-20VS-150N	2 NC	Key	34 lbs (150N)	3.1 lbs (14N)	16.5-50 ft (5-15m)
ZS441-20VS	2 NC	Key	50 lbs (220N)	5.2 lbs (23N)	50-80 ft (15-25m)



I (m) Cable length vs. temperature range

# **ZS441 TECHNICAL DATA**

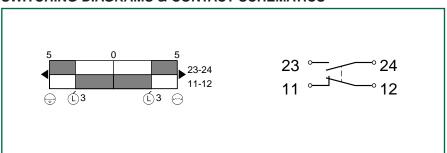
### **MECHANICAL SPECIFICATIONS**

Housing (Standard)	Die-cast aluminum with baked enamel finish
Housing (Optional)	Cast iron
Degree of Protection	IP65
Maximum Supported Span	80 feet (25m)
Typical Deflection (S) Required for Operation	4" (10cm)
Operating Temperature	–22°F to +195°F
Mechanical Life	3 × 10 <sup>4</sup> operations
Conformity to Standards	IEC 947-5-1 UL EN60947-5-1 CSA EN418 DIN VDE 0660-200

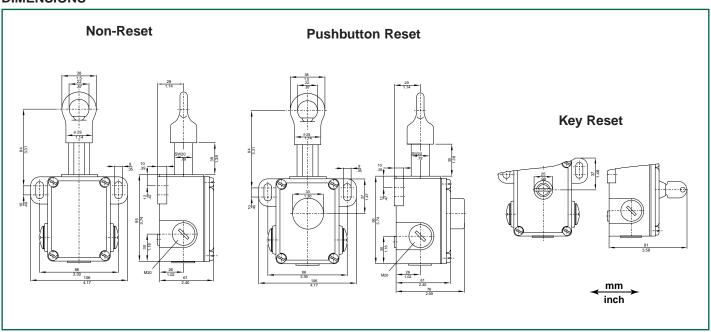
### **ELECTRICAL SPECIFICATIONS**

Contacts	Fine silver
Contact Configuration	Double-pole, double-break with electrically-separated contact bridges
Contact Rating	6A (Slow-blow)
Switching Action	Slow-action, positive-break NC contacts (with wire pulling)
Short Circuit Protection	Fuse 25A (time-delay)
Rated Insulation Voltage	400VAC
Type Terminals	Screw terminals with self-lifting clamps for up to 13 AWG flexible stranded wire (2.5 mm²)

### **SWITCHING DIAGRAMS & CONTACT SCHEMATICS**



### **DIMENSIONS**



# Recommended Emergency Cable-Pull Switch Installation Instructions (For ZS71, ZS73, ZS75 and ZS441 models)

