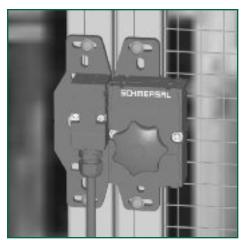
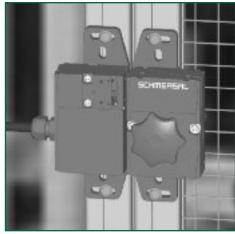


#### **Features & Benefits**

- Ergonomically-designed door handles ... for easy operation.
- Pre-machined mounting plates ... for easy installation.
- **Dual-purpose handle** ... releases interlock acutator key and opens guard.
- Low-profile design ... minimizes protruding handle.
- No protruding actuator ... recessed actuator key when guard is open makes for safer installation.
- User flexibility ... actuator can be supplied without handle. Users can mount their own handle design on the integral, pre-tapped (M6) 8mm square shaft.



AZ17...zrk Installation



AZM170...zrk Installation

## **Description**

The Series BN25 is designed to allow easy realization of a combination door handle and safety interlock for use on light to medium weight hinged and sliding machine guards. Each unit consists of a door handle assembly with integral handle and safety interlock actuator key for operating a Series AZ17...zrk or AZM170...zrk interlock switch.

# **Operation**

Upon manual turning of the star-grip or T-grip handle, the safety interlock switch actuator key is withdrawn from the switch body ... opening the positive-break, normally-closed switch contacts (and, if so equipped, closing the normally-open switch contact).

Opening the normally-closed safety contact(s) removes power to the machine hazard. Upon operation, the actuator key is withdrawn into the door handle housing ... thus eliminating the potential hazard represented by a protruding key.

# **Typical Applications**

The low-profile ergonomically-designed door handle is ideal for use on light- to medium-weight movable machine guards.

Compatible Safety Interlock* (order separately)	Part Number	Description
Series AZ17zrk	AZ17-B25-L-G1 AZ17-B25-L-G2 AZ17-B25-R-G1 AZ17-B25-R-G2	Star-grip for left-hand hinged guard T-grip for left-hand hinged guard Star-grip for right-hand hinged guard T-grip for right-hand hinged guard
Series AZM170zrk	AZM170-B25-L-G1 AZM170-B25-L-G2 AZM170-B25-R-G1 AZM170-B25-R-G2	Star-grip for left-hand hinged guard T-grip for left-hand hinged guard Star-grip for right-hand hinged guard T-grip for right-hand hinged guard
Series AZ17zrk Series AZM170zrk	MP-B25*	Mounting plates for switch & handle assembly

\*Note: The AZ17 or AZM170
Safety Interlock Switch
and the mounting plates
are not included in the
delivery and must be
ordered separately.
Please note the assembly
requires the interlock with
the latching ("r") option.
See Catalog GK-1.

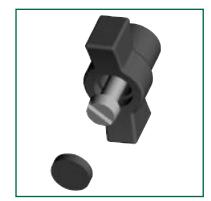
To order unit without Star-grip or T-grip handle, please change suffix to G0. For example ... AZ17-B25-L-G0.



Mounting Plates MP-B25 Order separately

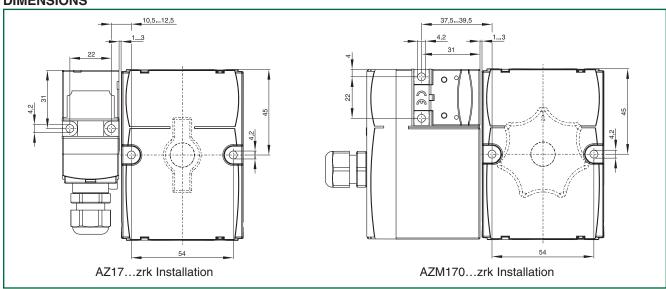


Star-Grip



T-Grip

## **DIMENSIONS**



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